



Experimental Sub-structuring for Linear and Nonlinear Connection Dynamics: A Tutorial

Part 1: Linear Joints – Daniel Rixen, TUM

Part 2: Nonlinear Joints – H. Nevzat Özgüven, METU



Experimental Sub-structuring for Linear and Nonlinear Connection Dynamics: A Tutorial - Part 2: Nonlinear Joints

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Outline

- **Introduction**
- **Quasi-linear Behaviour of Nonlinear Systems**
 - **Nonlinearity Matrix Concept**
 - **RCT – Response Controlled Stepped-Sine Testing**
- **Nonlinear Structural Coupling**
- **Nonlinear Structural Decoupling and Nonlinear Joint Identification**
- **Applications**

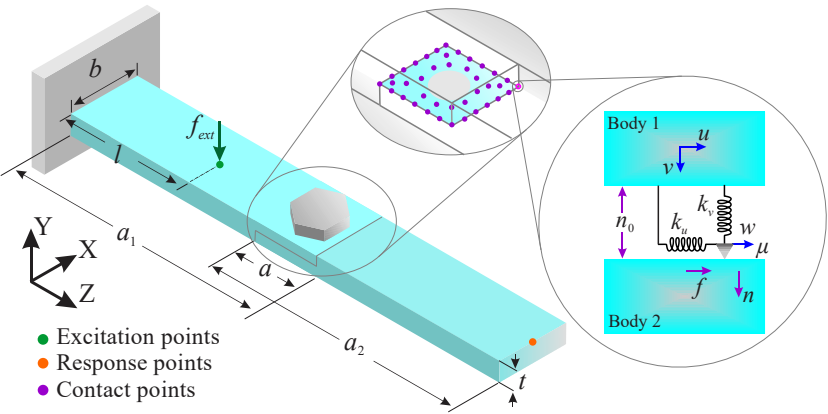


- **Introduction**
- Quasi-linear Behaviour of Nonlinear Systems
 - Nonlinearity Matrix Concept
 - RCT – Response Controlled Stepped-Sine Testing
(Experimental Nonlinear Modal Analysis)
- Nonlinear Structural Coupling
- Nonlinear Structural Decoupling and Nonlinear Joint Identification
- Applications

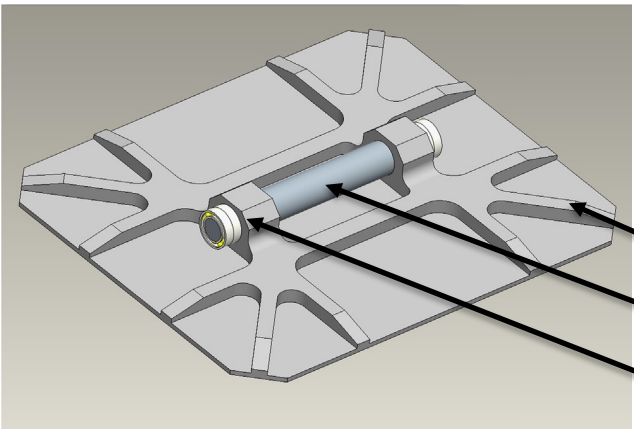


Introduction

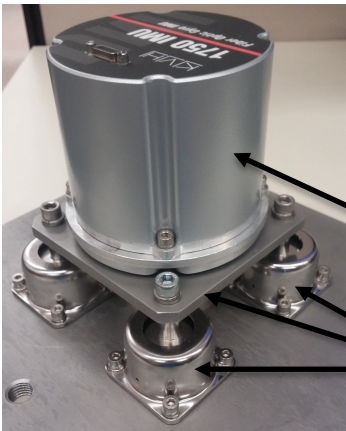
We may have nonlinear connection dynamics in various applications



Bolted connection with nonlinear contact elements



Mirror plate-shaft assembly – Used in land platforms for optical purposes



Inertial Measurement Unit and its mechanical interface plate grounded with elastomer isolators - Used in aerospace platforms



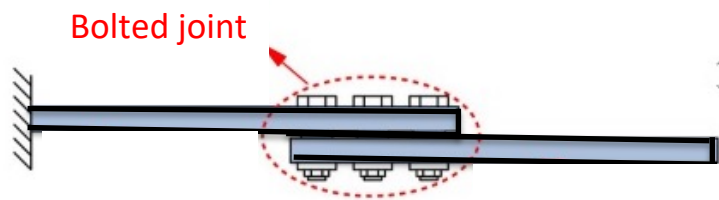
Aircraft-pylon-store assembly



Guided missiles: Damping nonlinearity due to bolted connections
Strong stiffness and damping nonlinearity due to control fin connection



Introduction



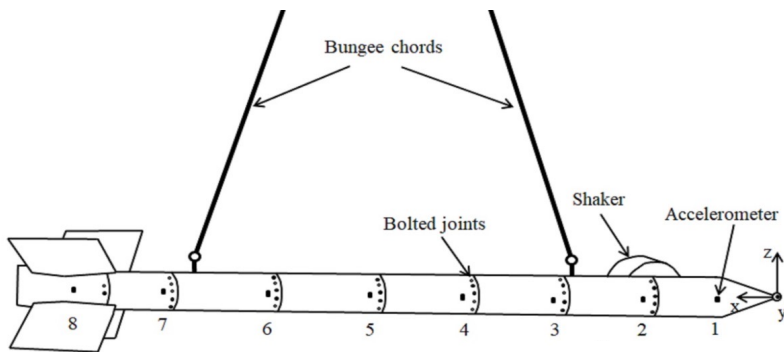
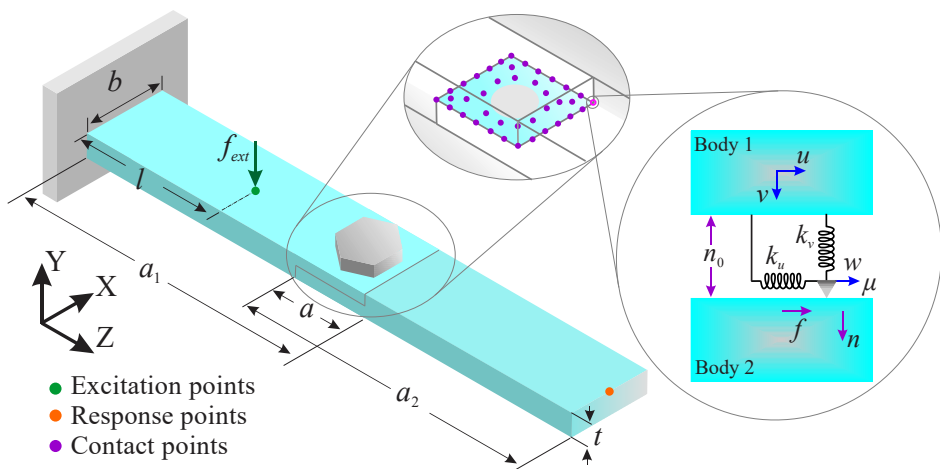
Parametric identification is possible



a) Direct identification



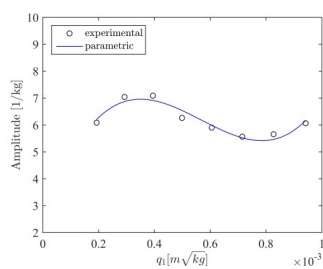
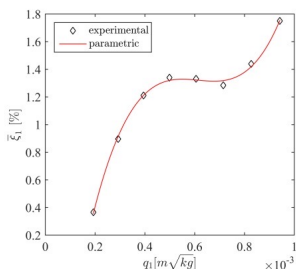
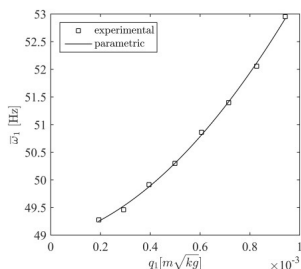
b) Sub-structuring (will be discussed)



Parametric identification of individual nonlinear connections (bolts) is not possible



Obtain a modal model for the whole NL structure (will be discussed)





Introduction

- ❑ Studies on dynamic sub-structuring:
 - for linear systems – Hurty, Craig and Bampton (1960s)
 - for nonlinear systems are more recent (10 - 15 years):
- ❑ There are several ongoing studies on [experimental dynamic sub-structuring of nonlinear systems](#).
- ❑ Unlike linear sub-structuring methods, available techniques are still [not general nor perfect](#).
- ❑ However, some of them have given [good results in engineering applications](#).



Introduction

This presentation covers frequency-based nonlinear sub-structuring approaches making use of **quasi-linear behavior of nonlinear systems**

- Quasi-linearization in Analytical Computations
- Quasi-linearization in Experimental Analysis

Assumption: Harmonic excitation yields harmonic response (sub- and super-harmonics are negligible) in the frequency range of interest

Quasi-linearization is not an approximation (unlike linearization)

Based on this concept, it is possible to extend several methods for linear systems to nonlinear cases



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Nonlinearity Matrix Concept

Quasi-linearization in Analytical Computations

Consider a nonlinear MDOF system subjected to a harmonic excitation:

$$\underbrace{M\ddot{u} + C\dot{u} + iHu + Ku}_{\text{Underlying linear system}} + \underbrace{f_N}_{\text{Nonlinear internal forces}} = f = Fe^{i\omega t}$$

Underlying linear
system

Nonlinear internal
forces

For a harmonic excitation

$$f = Fe^{i\omega t}$$



response can be assumed to be harmonic: $u = Ue^{i\omega t}$



Nonlinearity Matrix Concept

For harmonic response

$$u = U e^{i\omega t}$$



Nonlinear internal forces:

$$f_N = \mathbf{F}_N e^{i\omega t}$$

$$\mathbf{F}_N = \Delta(\mathbf{U}) \mathbf{U}$$



Key equation

$\Delta(\mathbf{U})$: **Nonlinearity matrix*** (response level dependent)

Elements of nonlinearity matrix are calculated using Describing Functions

$$\Delta_{kk} = v_{kk} + \sum_{\substack{j=1 \\ j \neq k}}^n v_{kj}$$

$$\Delta_{kj} = -v_{kj} \quad \text{for } j \neq k$$

$$v_{rj}(\bar{U}_{rj}) = \frac{i}{\pi \bar{U}_{rj}} \int_0^{2\pi} n_{rj}(\bar{u}_{rj}) e^{-i\tau} d\tau$$

$$\begin{aligned} \bar{U}_{rj} &= U_r - U_j & \text{for } r \neq j \\ \bar{U}_{rj} &= U_r & \text{for } r = j \end{aligned}$$

*Tanrikulu, Ö., Kuran, B., Özgüven, H. N. and Imregün, M., "Forced Harmonic Response Analysis of Nonlinear Structures Using Describing Functions", **AIAA Journal**, 1993.



Nonlinearity Matrix Concept

$$\mathbf{M}\ddot{\mathbf{u}} + \mathbf{C}\dot{\mathbf{u}} + i\mathbf{H}\mathbf{u} + \mathbf{K}\mathbf{u} + \mathbf{f}_N = \mathbf{f} = \mathbf{F}e^{i\omega t}$$

Equation of motion in time domain

$$-\omega^2 \mathbf{M}\mathbf{U} + i\omega \mathbf{C}\mathbf{U} + i\mathbf{H}\mathbf{U} + \mathbf{K}\mathbf{U} + \mathbf{F}_N = \mathbf{F}$$

Equation of motion in frequency domain

Underlying linear system

Amplitude of nonlinear internal forces



$$\mathbf{F}_N = \Delta(\mathbf{U}) \mathbf{U}$$

$$-\omega^2 \mathbf{M}\mathbf{U} + i\omega \mathbf{C}\mathbf{U} + i\mathbf{H}\mathbf{U} + \mathbf{K}\mathbf{U} + \Delta(\mathbf{U}) \mathbf{U} = \mathbf{F}$$

$\Delta(\mathbf{U})$ acts like an equivalent stiffness (and damping) matrix

$$\mathbf{Y}_{NL} = (-\omega^2 \mathbf{M} + i\omega \mathbf{C} + i\mathbf{H} + [\mathbf{K} + \Delta(\mathbf{U})])^{-1}$$

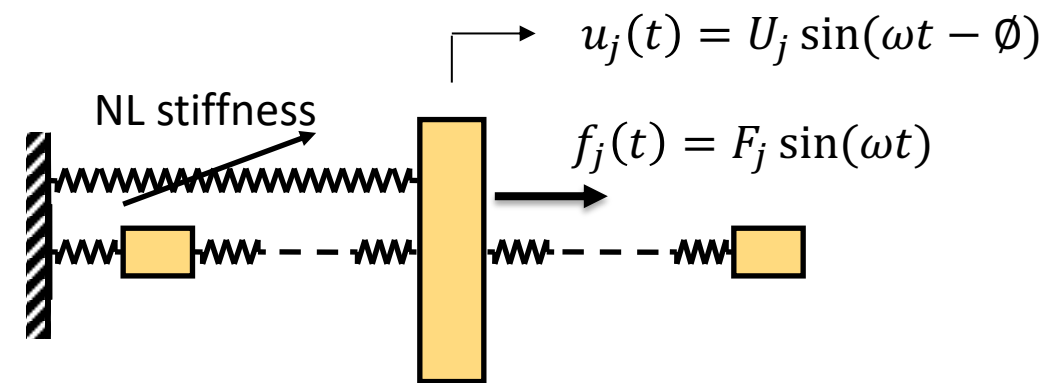
- It is response level dependent
- Therefore computations require iteration



Response Controlled Stepped-Sine Testing*

Quasi-linearization in Experimental Analysis

Consider a system with a single NL element

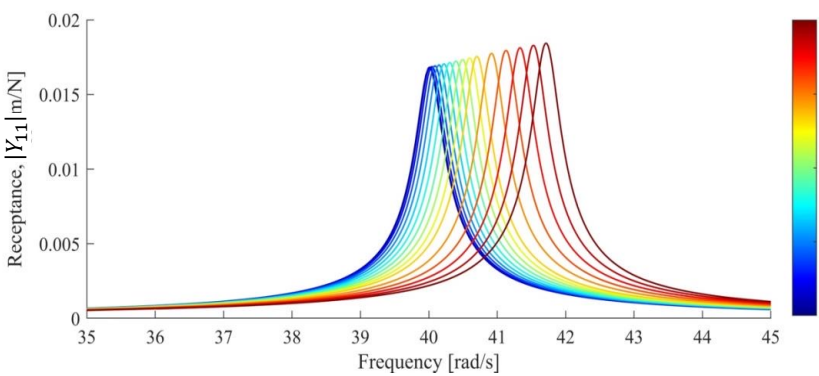


Each FRF will correspond to a different response level U_j

Keep U_j constant during stepped-sine test (frequency sweep around resonance)

NL internal force will be constant during frequency sweep

System will behave quasi-linear

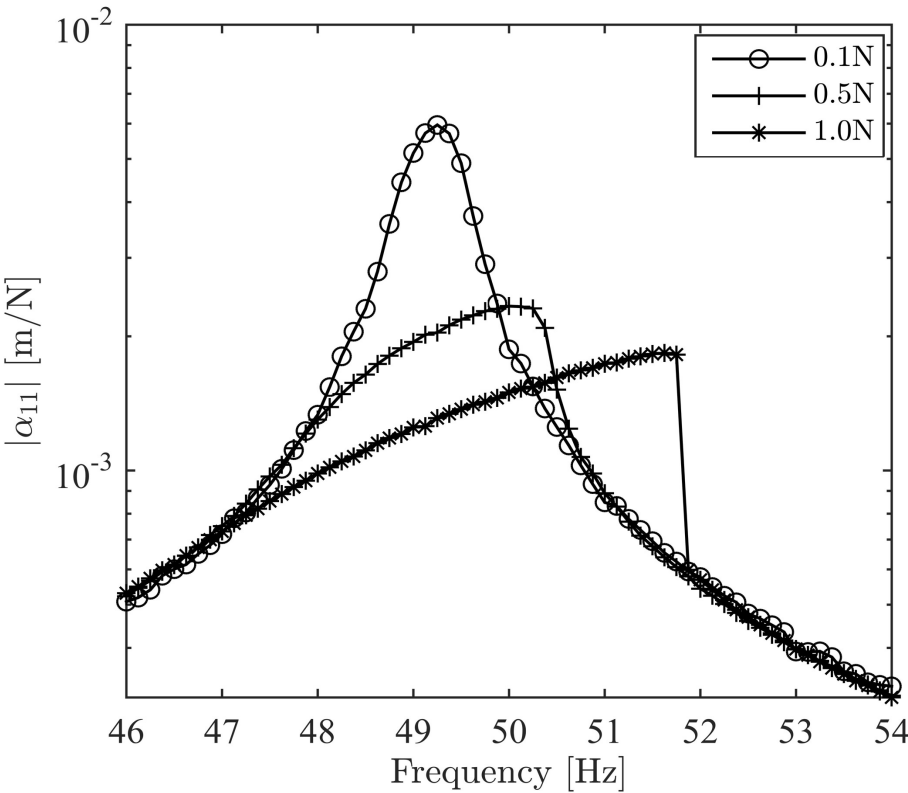


*Arslan, Ö., Aykan, M. and Özgüven, H. N., "Parametric Identification of Structural Nonlinearities from Measured Frequency Response Data", **Mechanical Systems and Signal Processing**, 2011.

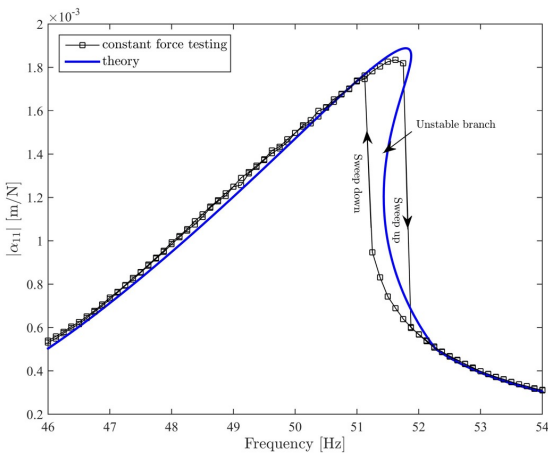


Response Controlled Stepped-Sine Testing

If a classical constant-force amplitude stepped-sine test were made:

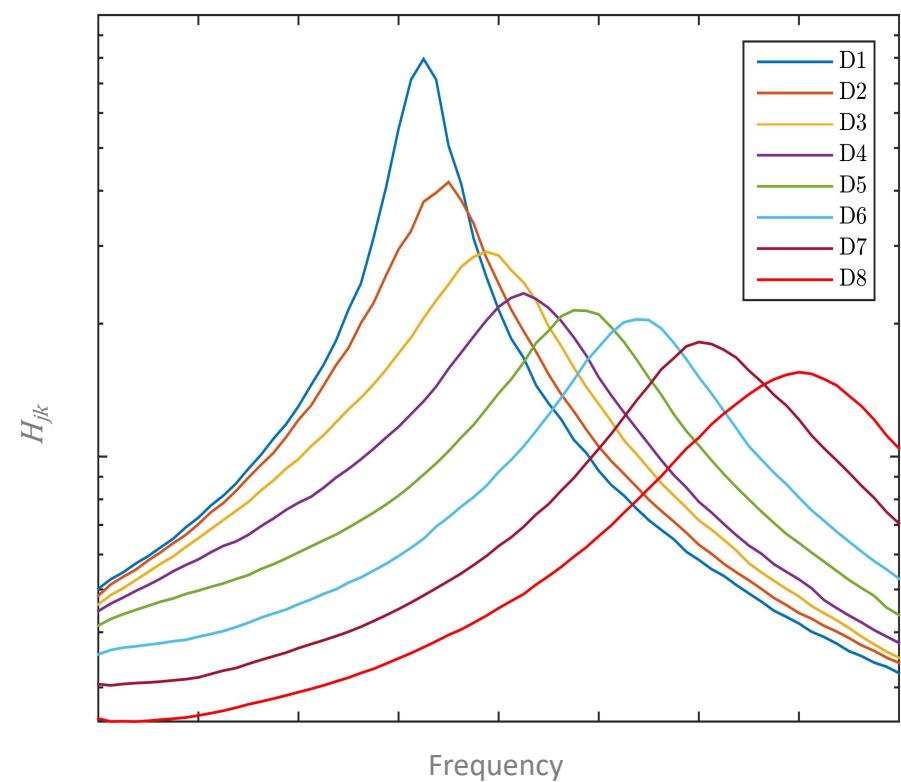


- NL FRFs would be obtained
- Different FRF for each force level
- Identification of modal parameters is not possible
- When jump occurs, it is not possible to capture unstable orbits

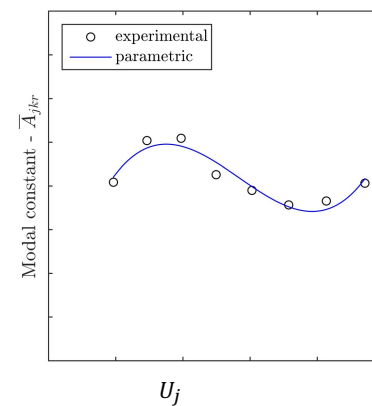
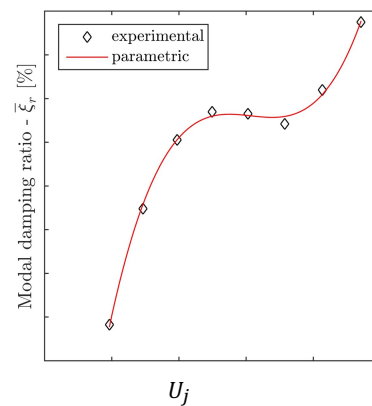
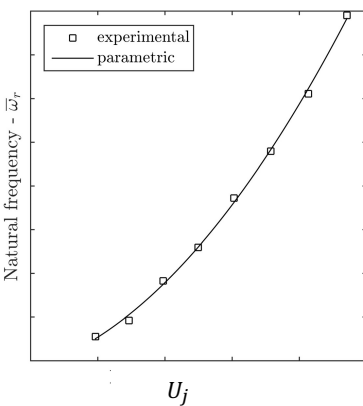


Experimental Nonlinear Modal Analysis

Quasi-linear FRFs of a nonlinear system

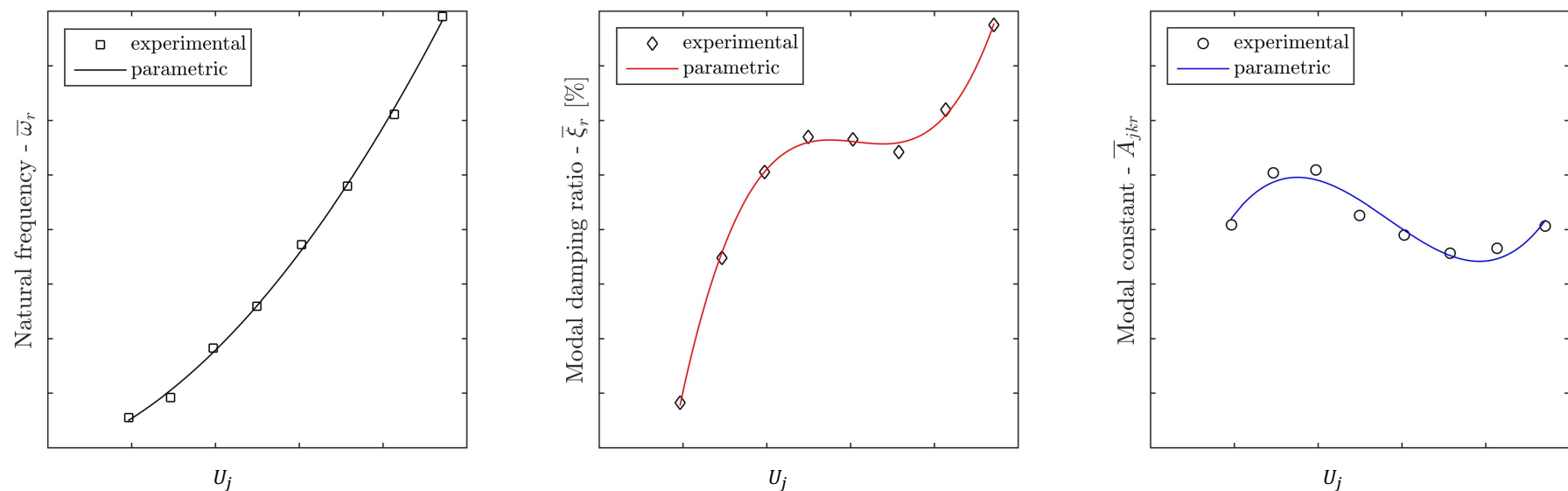


- A set of modal properties can be identified from each FRF
- Each FRF will correspond to a different response level U_j
- Each set will be valid only for the response level at which the test is made
- Then we can plot the variation of each modal property with the response level



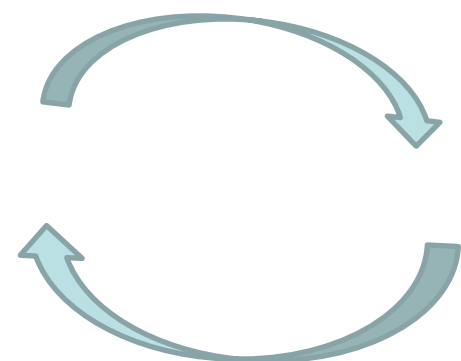


Experimental Nonlinear Modal Analysis



$$Y_{jk}(\omega, U_j) = \frac{\bar{\phi}_{jr}(U_j)\bar{\phi}_{kr}(U_j)}{\bar{\omega}_r^2(U_j) - \omega^2 + i2\bar{\xi}_r(U_j)\omega\bar{\omega}_r(U_j)}$$

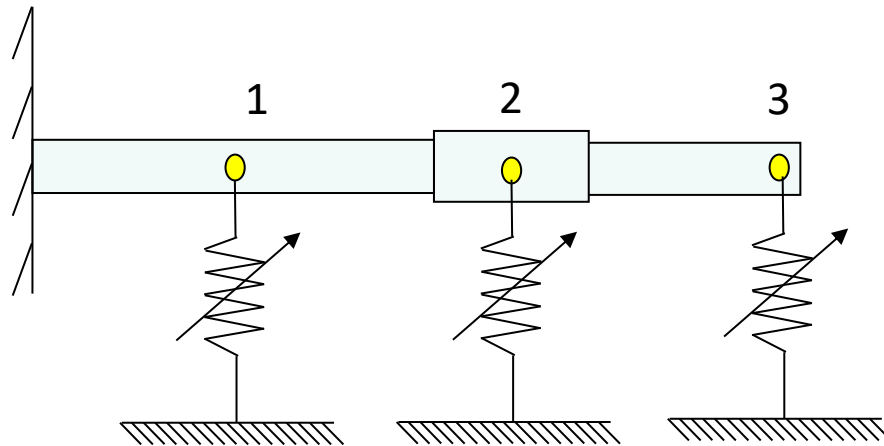
$U_j = Y_{jk}F_k$ (Iteration is required)



Response Controlled Stepped-Sine Testing

What if we have more than one nonlinear element?

What if we have distributed nonlinearity?



- If we keep U_1 constant during stepped-sine test, can we guarantee that U_2 and U_3 will remain constant as well?
- At first glance it does not seem to be so!

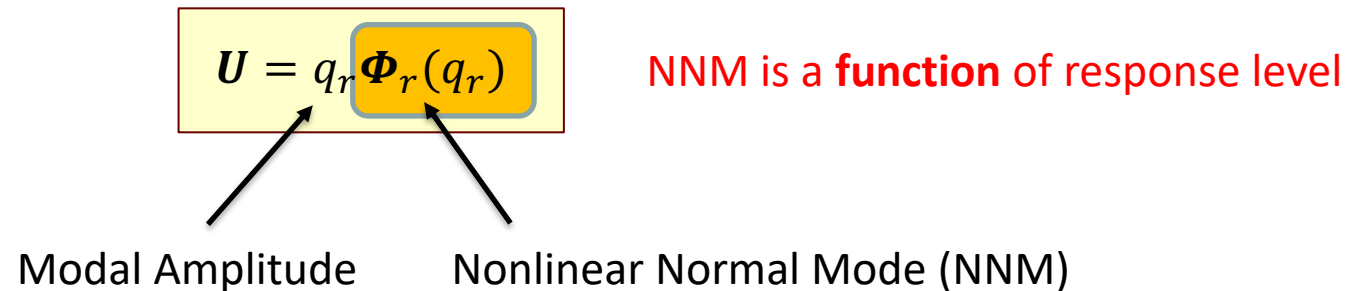
Single Nonlinear Mode Theory

- According to the **Single Nonlinear Mode Theory***, if we have well separated modes and no internal resonance, near-resonant vibration response can be represented as follows:

$$U = q_r \Phi_r(q_r)$$

Modal Amplitude Nonlinear Normal Mode (NNM)

NNM is a **function** of response level

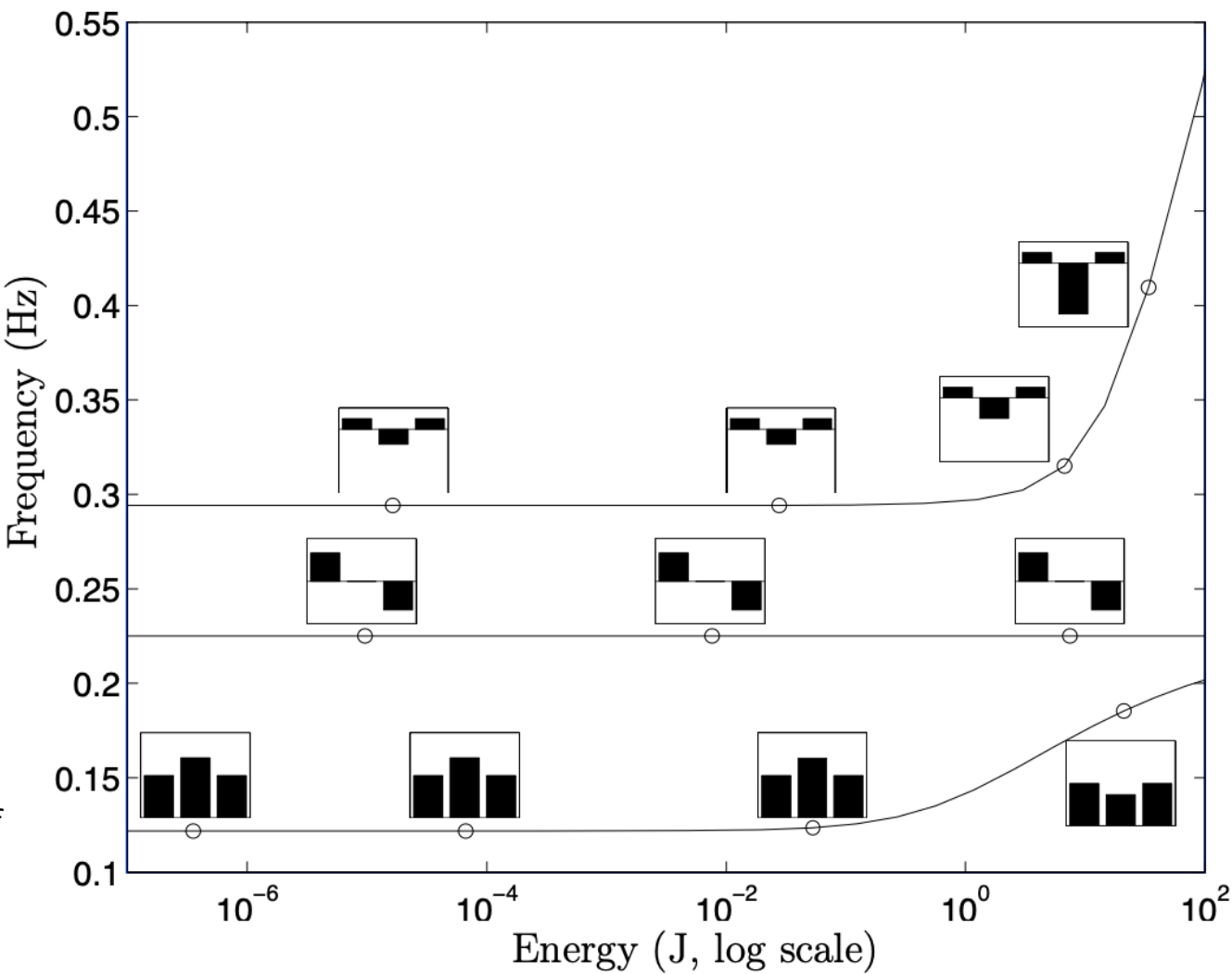


*Szemplinska-Stupnicka, W., "The Modified Single Mode Method in the Investigation of the Resonant Vibration of Nonlinear Systems", *Journal of Sound and Vibration*, v. 63(4), pp. 475-489, 1979.



Nonlinear Normal Mode

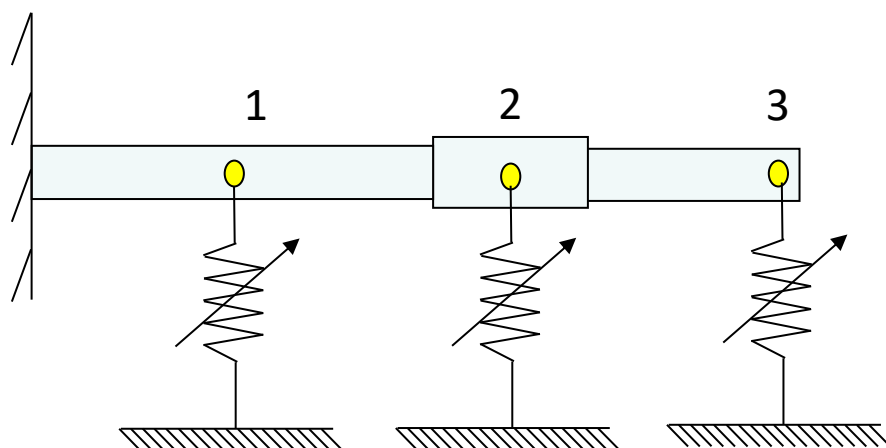
- **NNM** is a function of response level
- At every response level we may have a different mode shape



Ref: Peeters, M., "Theoretical and Experimental Modal Analysis of Nonlinear Vibrating Structures using Nonlinear Normal Modes", *Ph.D. Thesis*, 2010.

Response Controlled Sine Test (RCT*)

- However, for a given response level, **mode shape will not change notably** at frequencies around the resonance frequency



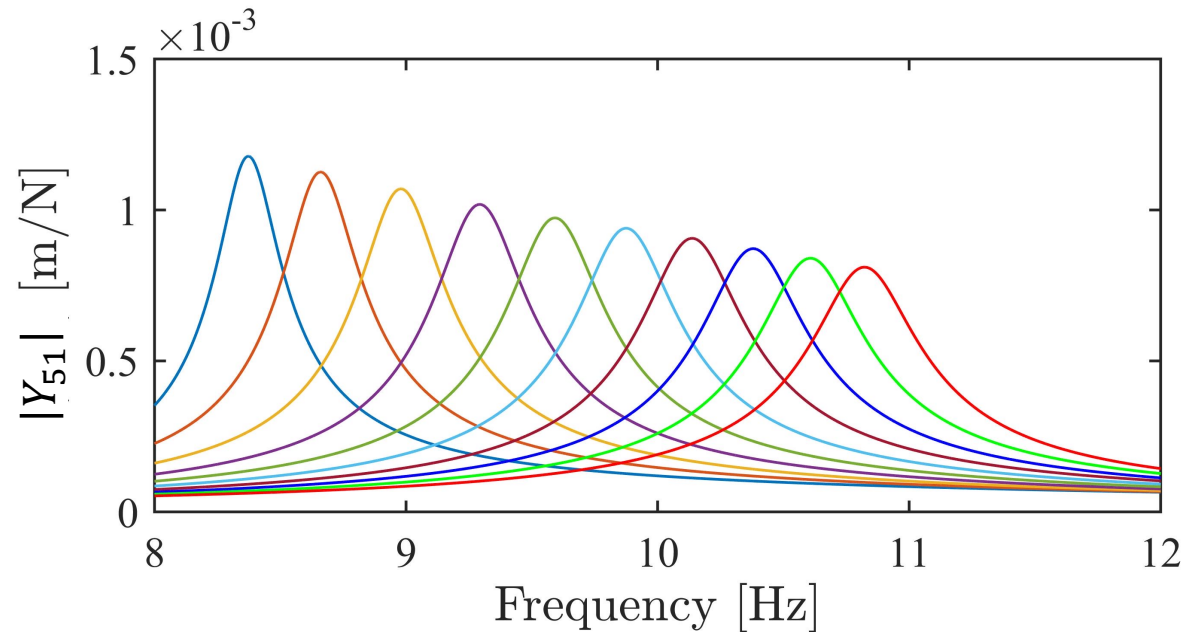
- If U_1 is kept constant during stepped-sine test, U_2 and U_3 will also remain constant
- This is great
- We can extend the **Response-Controlled Stepped-Sine Test (RCT*)** concept to systems with many NL elements
- Then we do not even need to know the **number, types and locations of NL elements**

*Karaağaçlı, T.; Özgüven, H.N. "Experimental modal analysis of nonlinear systems by using response-controlled stepped-sine testing", **Mechanical Systems and Signal Processing**, 2021.




Response Controlled Sine Test (RCT)

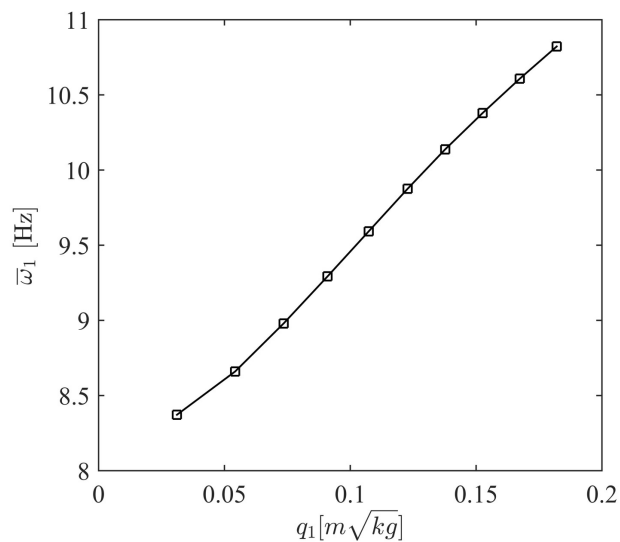
- Excite the NL system around a resonance frequency by keeping the amplitude of any point constant
- Obtain quasi-linear FRFs
- **Commercially available test systems can be used**



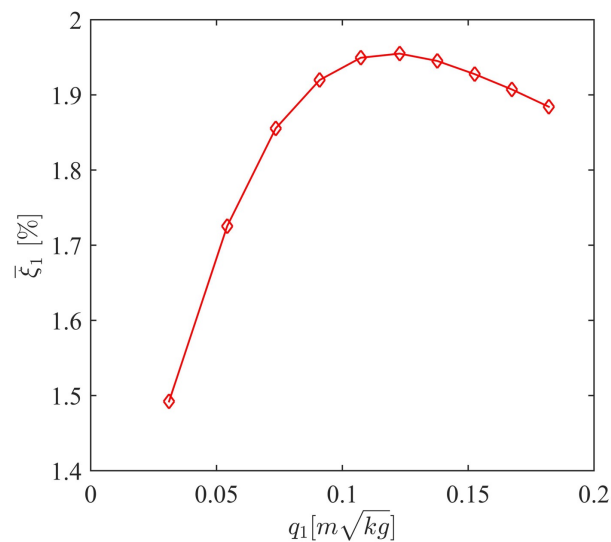


Experimental Nonlinear Modal Analysis

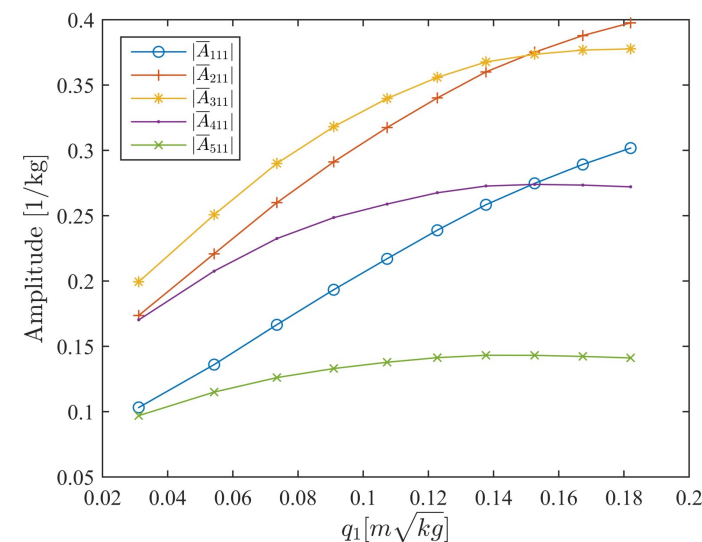
- Identify modal parameters from each quasilinear FRF
- Plot variations of modal parameters as a function of modal amplitude  Modal model



Modal frequency



Modal damping



Modal constants

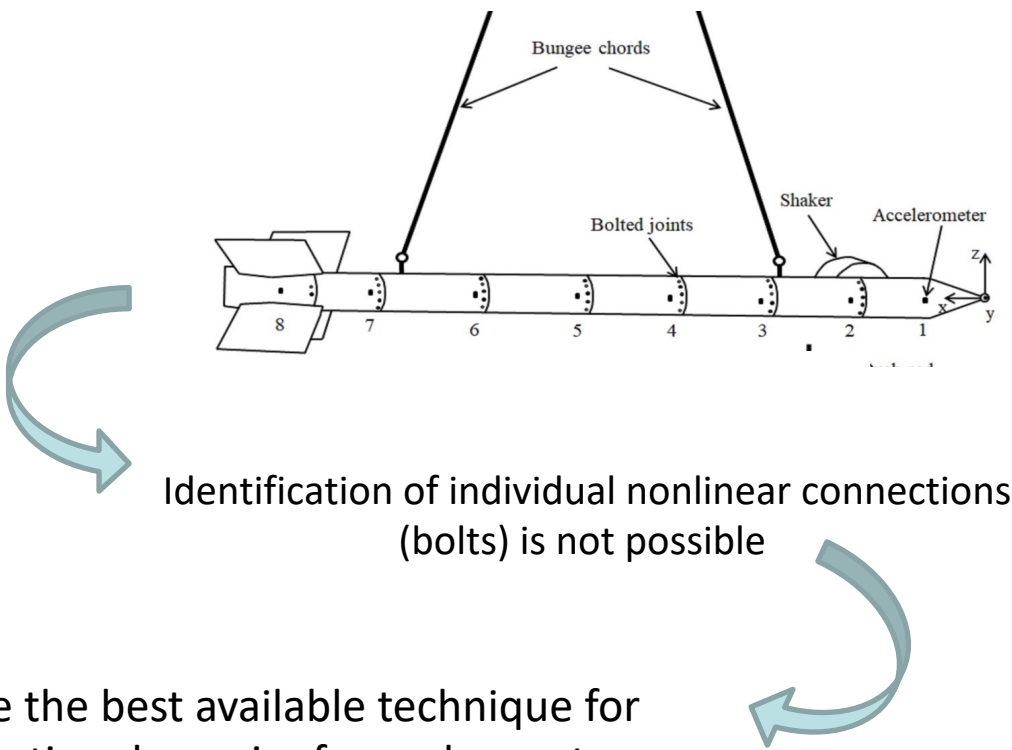


Experimental Nonlinear Modal Analysis

Response to a given harmonic forcing around resonance (in a very similar way to the linear modal analysis):

$$Y_{jk}(\omega, q_r) = \frac{\phi_{jr}(q_r) \phi_{kr}(q_r)}{\omega_r^2(q_r) - \omega^2 + i\gamma_r(q_r)\omega_r^2(q_r)}$$

Iteration is required



Identification of individual nonlinear connections (bolts) is not possible

RCT seems to be the best available technique for modelling connection dynamics for such a system



- Introduction
- Quasi-linear Behaviour of Nonlinear Systems
 - Nonlinearity Matrix Concept
 - RCT – Response Controlled Stepped-Sine Testing
- **Nonlinear Structural Coupling**
- Nonlinear Structural Decoupling and Nonlinear Joint Identification
- Applications



Nonlinear Structural Coupling

- A. By using **physical model** of the NL sub-structure
- B. By using measured **quasi-linear FRFs** of the NL sub-structure
- C. By using **modal model** of the NL sub-structure identified from measured **quasi-linear FRFs**

General Comments

- Sub- and super-harmonics are assumed to be negligible
- An **iterative solution** is required
- Measured or calculated **FRFs** of the linear sub-structure can be used



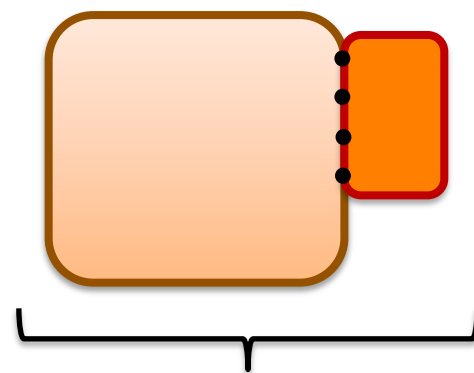
Nonlinear Structural Coupling

A. By using **physical model** of the NL sub-structure

- A structural coupling method **developed for linear systems** is **extended to nonlinear systems**
- In general, FBS methods use either **FRF Coupling/Dual Assembly** or **Impedance Coupling (Primal Assembly)**.
- In this case, a **hybrid** approach is used.
- **FRF matrix** of a main structure is coupled with the **dynamic stiffness/impedance matrix** of a smaller sub-structure.

Linear Systems:

Sub-structure A (Main structure): Y^A



Sub-structure B: M^B, C^B, H^B, K^B

Coupled structure: Y^{AB}



Structural Coupling by Matrix Inversion Method (MIM)*

Structural coupling: Couple **FRFs** of a main system with the **physical model** of a smaller sub-system

Linear Systems:

$$\begin{bmatrix} Y_{ca}^{AB} \\ Y_{ba}^{AB} \end{bmatrix} = \left[\begin{bmatrix} I & 0 \\ 0 & 0 \end{bmatrix} + \begin{bmatrix} Y_{cc}^A & 0 \\ 0 & I \end{bmatrix} Z^B \right]^{-1} \begin{bmatrix} Y_{ca}^A \\ 0 \end{bmatrix}$$

a: coordinates of original system (A) only
c: common coordinates
b: coordinates of coupled subsystem (B) only
m: coordinates of B (b+c)

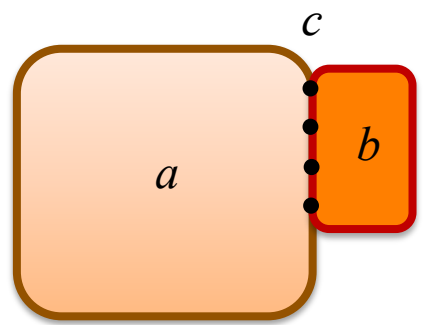
$$\begin{bmatrix} Y_{cc}^{AB} & Y_{cb}^{AB} \\ Y_{bc}^{AB} & Y_{bb}^{AB} \end{bmatrix} = \left[\begin{bmatrix} I & 0 \\ 0 & 0 \end{bmatrix} + \begin{bmatrix} Y_{cc}^A & 0 \\ 0 & I \end{bmatrix} Z^B \right]^{-1} \begin{bmatrix} Y_{cc}^A & 0 \\ 0 & I \end{bmatrix}$$

Order of the matrix to be inverted: $n_m = n_b + n_c$

$$Y_{aa}^{AB} = Y_{aa}^A - (Y_{ac}^A | 0) Z^B \begin{bmatrix} Y_{ca}^{AB} \\ Y_{ba}^{AB} \end{bmatrix}$$

$$(Y_{ac}^{AB} | Y_{ab}^{AB}) = (Y_{a,c}^A | 0) \left[I - Z^B \begin{bmatrix} Y_{cc}^{AB} & Y_{cb}^{AB} \\ Y_{bc}^{AB} & Y_{bb}^{AB} \end{bmatrix} \right]$$

No matrix inversion

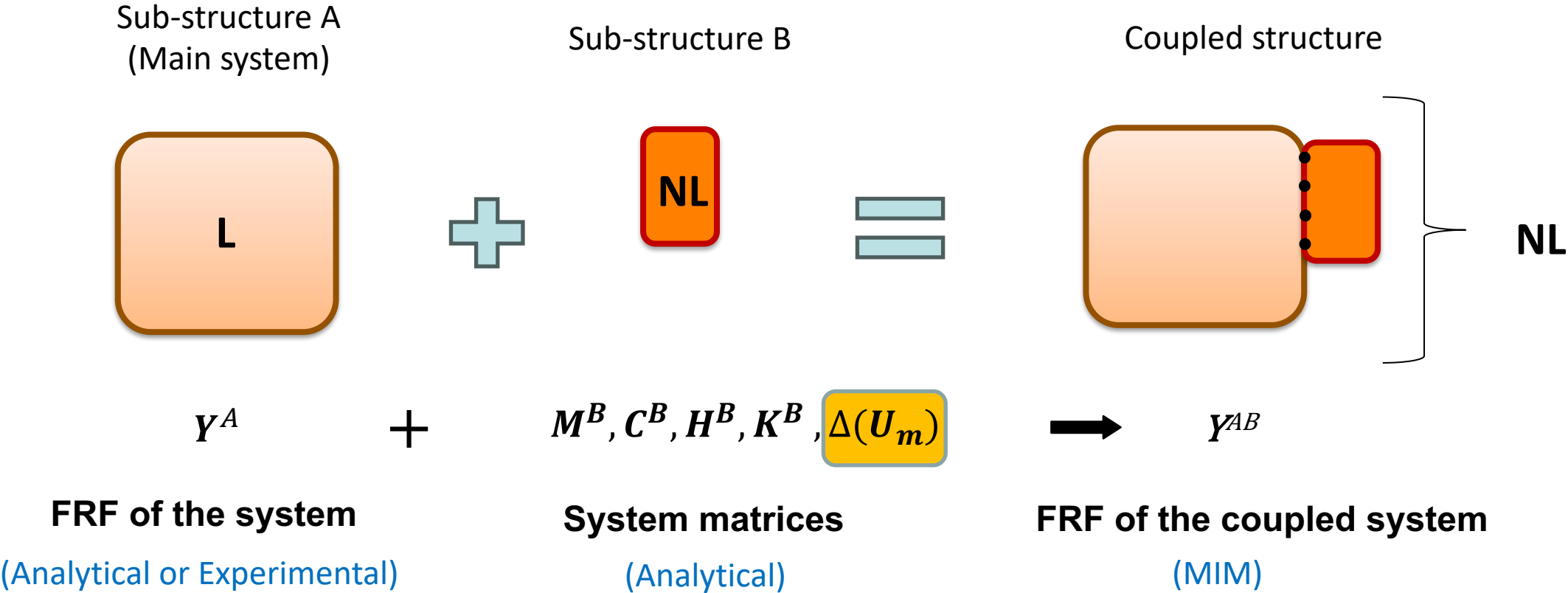


*Özgüven, H. N., "Structural Modifications Using Frequency Response Functions", **Mechanical Systems and Signal Processing**, 1990.



Nonlinear Structural Coupling*

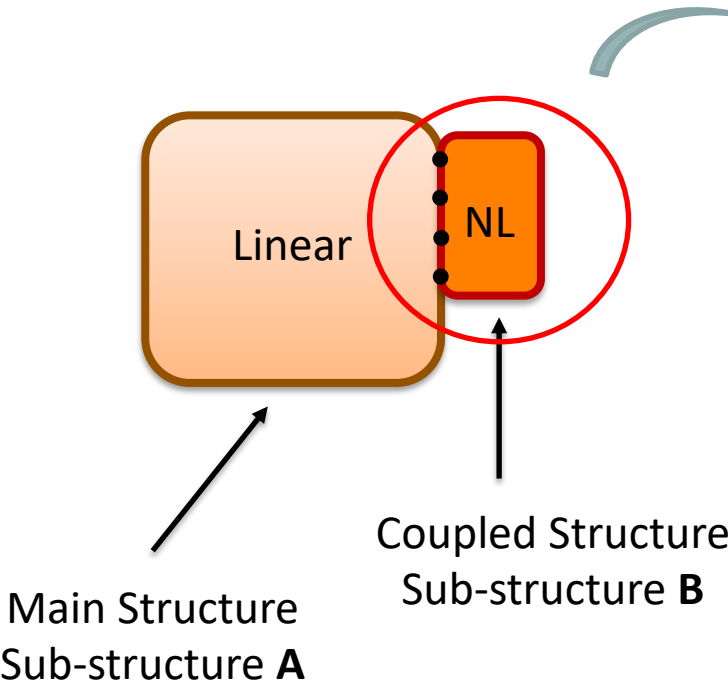
A. By using **physical model** of the NL sub-structure



*Kalaycioğlu, T., Özgüven, H. N., “Nonlinear Structural Modification and Nonlinear Coupling”, **Mechanical Systems and Signal Processing**, 2014



Nonlinear Structural Coupling



$$\underbrace{\left(-\omega^2 \mathbf{M}^B + i\omega \mathbf{C}^B + i\mathbf{H}^B + \mathbf{K}^B\right)}_{\mathbf{Z}^L} \mathbf{U}_m + \Delta(\mathbf{U}_m) \mathbf{U}_m = \mathbf{F}$$

Dynamic stiffness matrix of the linear part of sub-structure B

\mathbf{Z}^B : *Dynamic stiffness matrix* of the nonlinear sub-structure B

$$\mathbf{Z}^B = \mathbf{Z}^L + \Delta(\mathbf{U}_m)$$



Nonlinear Structural Coupling

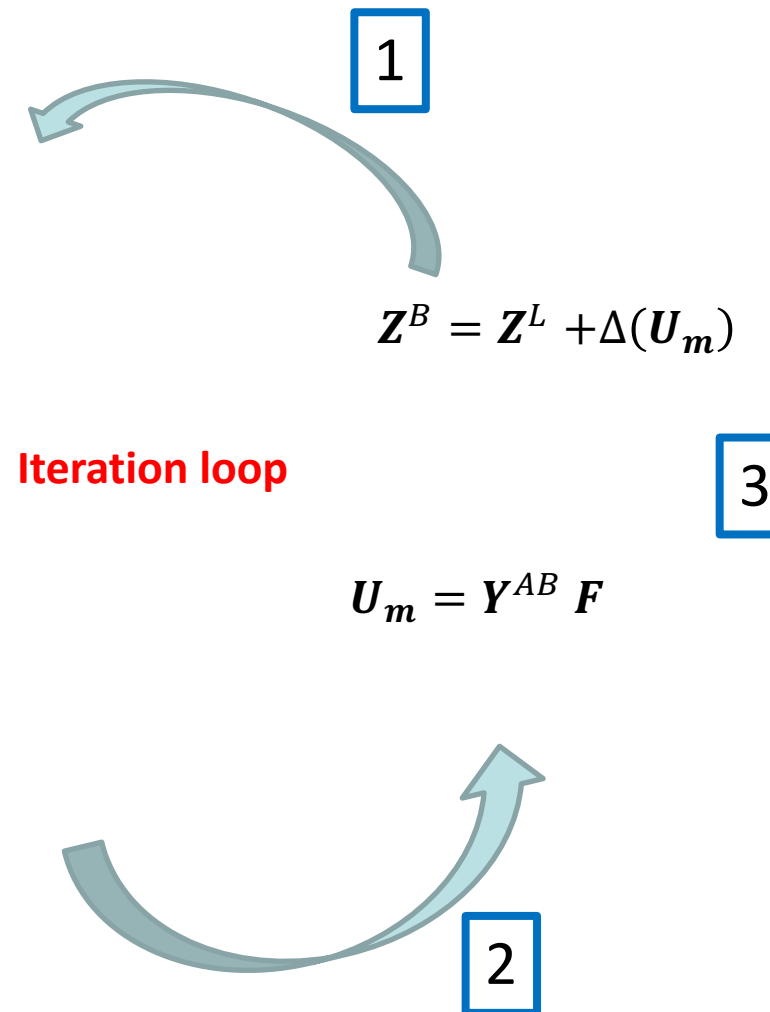
Nonlinear Systems:

$$\begin{bmatrix} Y_{c,a}^{AB} \\ Y_{b,a}^{AB} \end{bmatrix} = \begin{bmatrix} I & 0 \\ 0 & 0 \end{bmatrix} + \begin{bmatrix} Y_{c,c}^A & 0 \\ 0 & I \end{bmatrix} Z^B \begin{bmatrix} Y_{c,a}^A \\ 0 \end{bmatrix}^{-1}$$

$$\begin{bmatrix} Y_{c,c}^{AB} & Y_{c,b}^{AB} \\ Y_{b,c}^{AB} & Y_{b,b}^{AB} \end{bmatrix} = \begin{bmatrix} Y_{c,c}^A & 0 \\ 0 & I \end{bmatrix} \begin{bmatrix} I & 0 \\ 0 & 0 \end{bmatrix} + \begin{bmatrix} Y_{c,c}^A & 0 \\ 0 & I \end{bmatrix} Z^B \begin{bmatrix} Y_{c,c}^A & 0 \\ 0 & I \end{bmatrix}^{-1}$$

$$Y_{a,a}^{AB} = Y_{a,a}^A - (Y_{a,c}^A | 0) Z^B \begin{bmatrix} Y_{c,a}^{AB} \\ Y_{b,a}^{AB} \end{bmatrix}$$

$$(Y_{a,c}^{AB} | Y_{a,b}^{AB}) = (Y_{a,c}^A | 0) \left[I - Z^B \begin{bmatrix} Y_{c,c}^{AB} & Y_{c,b}^{AB} \\ Y_{b,c}^{AB} & Y_{b,b}^{AB} \end{bmatrix} \right]$$



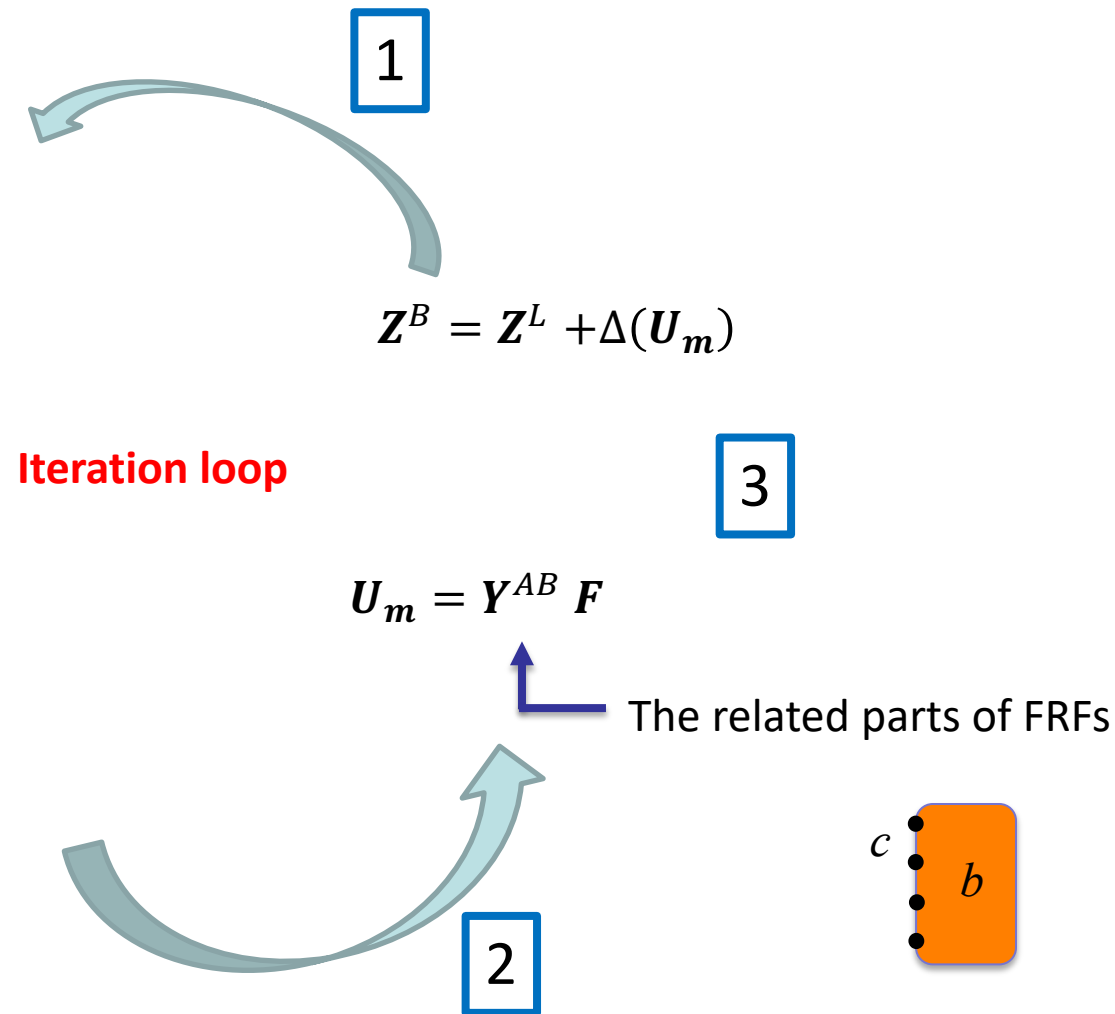
Nonlinear Structural Coupling

$$\begin{bmatrix} Y_{c,a}^{AB} \\ Y_{b,a}^{AB} \end{bmatrix} = \begin{bmatrix} I & 0 \\ 0 & 0 \end{bmatrix} + \begin{bmatrix} Y_{c,c}^A & 0 \\ 0 & I \end{bmatrix} Z^B \begin{bmatrix} Y_{c,a}^A \\ 0 \end{bmatrix}$$

$$\begin{bmatrix} Y_{c,c}^{AB} & Y_{c,b}^{AB} \\ Y_{b,c}^{AB} & Y_{b,b}^{AB} \end{bmatrix} = \begin{bmatrix} Y_{c,c}^A & 0 \\ 0 & I \end{bmatrix} \begin{bmatrix} I & 0 \\ 0 & 0 \end{bmatrix} + \begin{bmatrix} Y_{c,c}^A & 0 \\ 0 & I \end{bmatrix} Z^B \begin{bmatrix} Y_{c,c}^A & 0 \\ 0 & I \end{bmatrix}^{-1}$$

$$Y_{a,a}^{AB} = Y_{a,a}^A - (Y_{a,c}^A | 0) Z^B \begin{bmatrix} Y_{c,a}^{AB} \\ Y_{b,a}^{AB} \end{bmatrix}$$

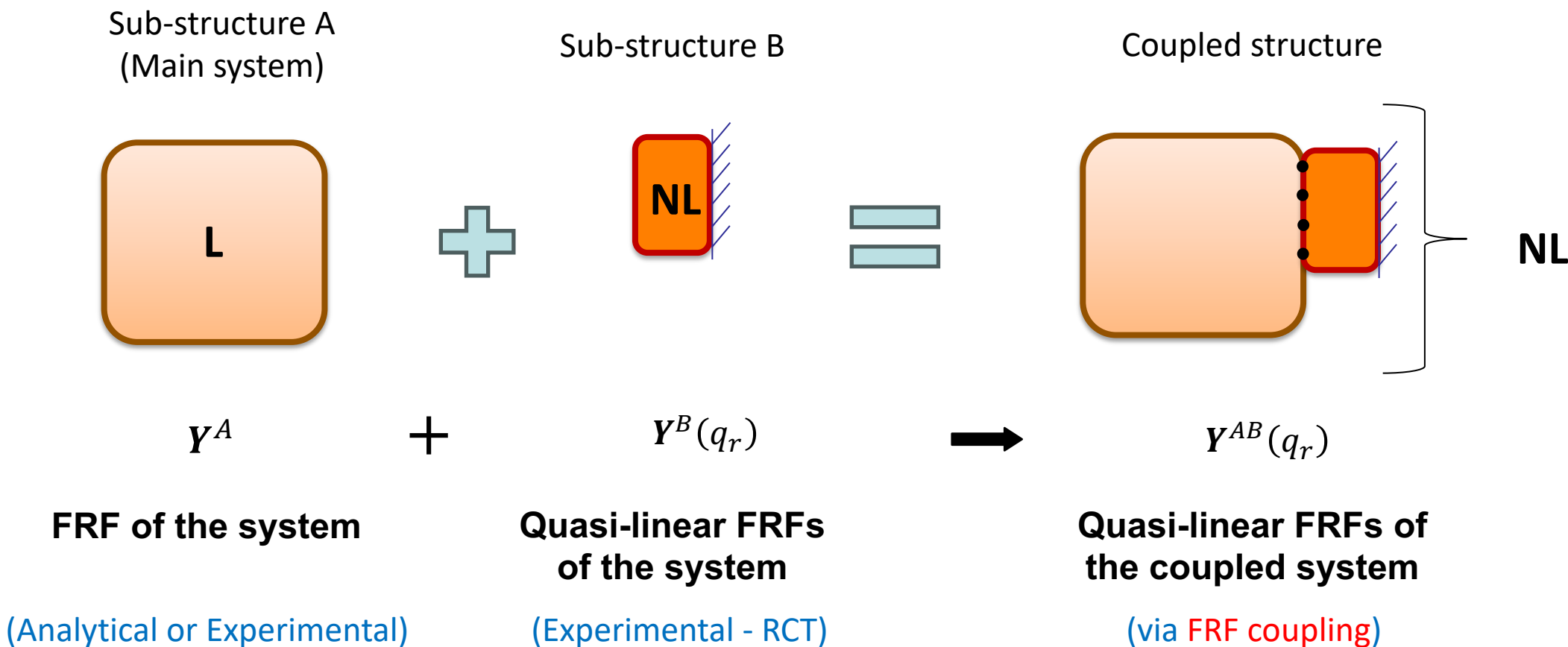
$$(Y_{a,c}^{AB} | Y_{a,b}^{AB}) = (Y_{a,c}^A | 0) \left[I - Z^B \begin{bmatrix} Y_{c,c}^{AB} & Y_{c,b}^{AB} \\ Y_{b,c}^{AB} & Y_{b,b}^{AB} \end{bmatrix} \right]$$





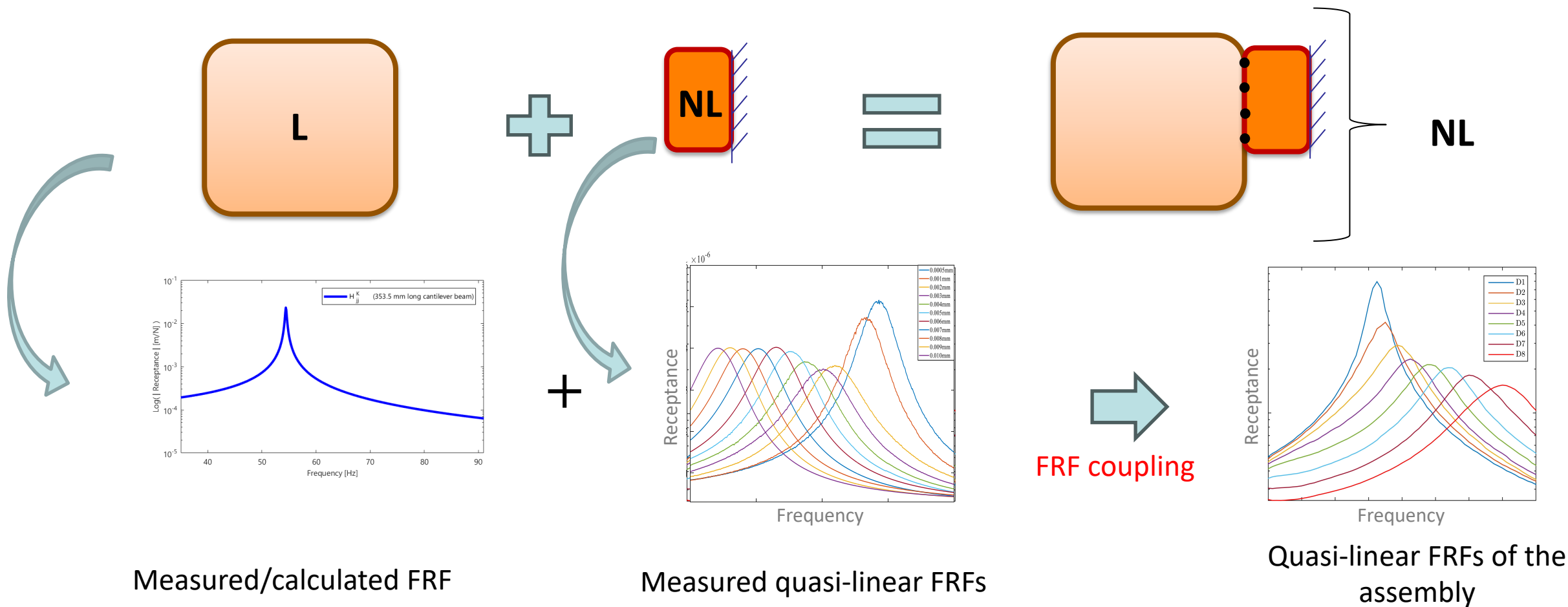
Nonlinear Structural Coupling

B. By using measured **quasi-linear FRFs** of the NL sub-structure – via RCT



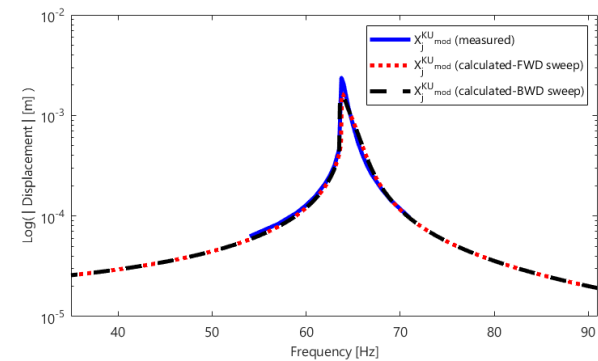
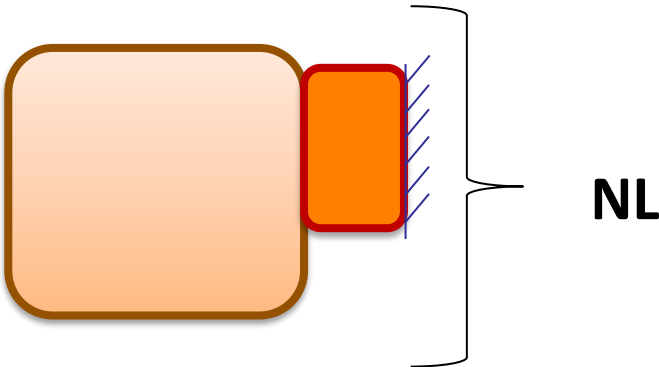


Nonlinear Structural Coupling



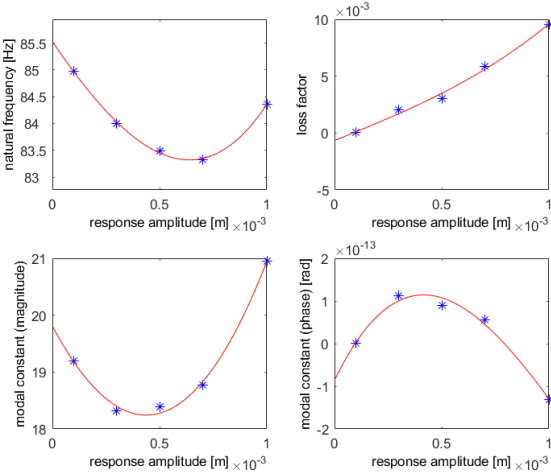


Nonlinear Structural Coupling



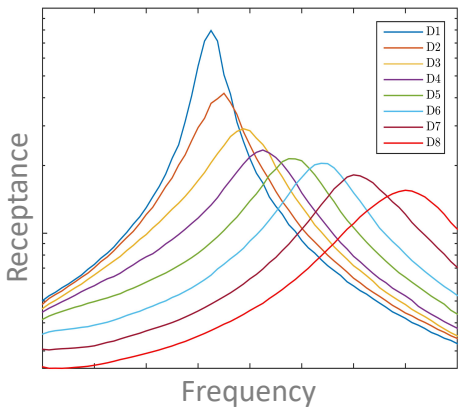
Frequency response of the coupled system for a given forcing

Iterative
computation



Response dependent
modal parameters

Modal
identification

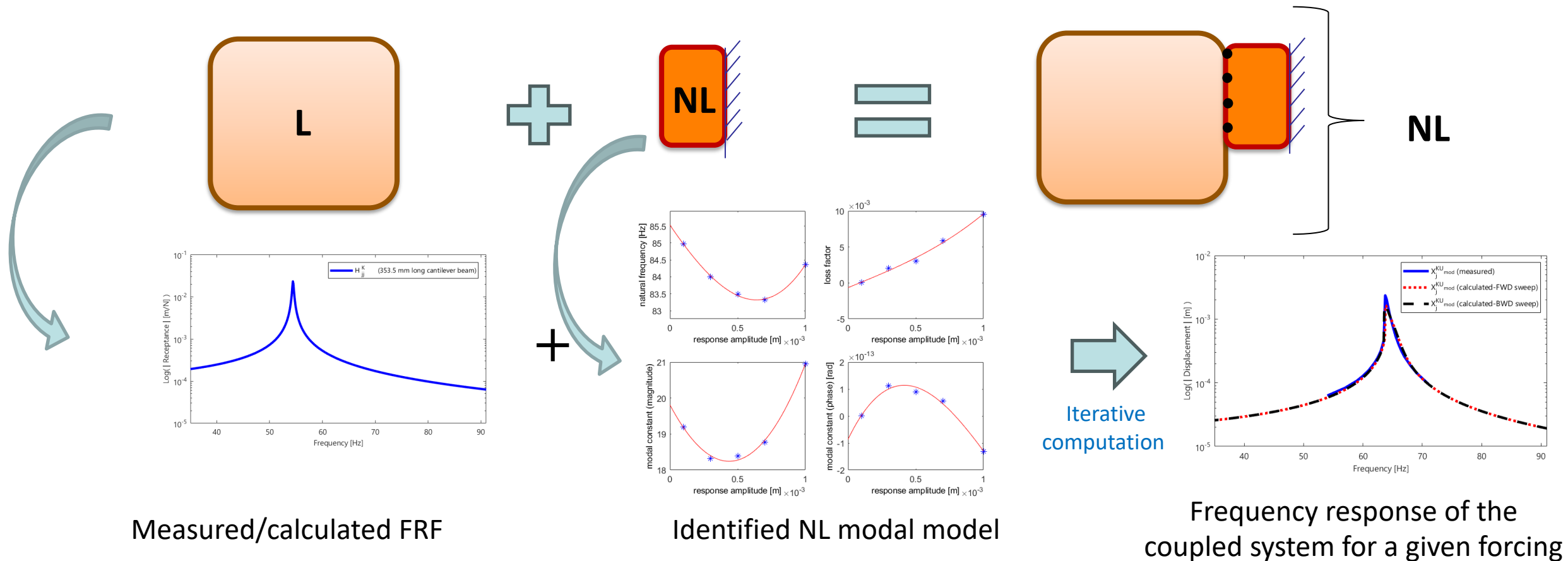


Calculate quasi-linear
FRFs of the assembly



Nonlinear Structural Coupling*

C. By using **modal model** of the NL sub-structure identified from measured **quasi-linear FRFs**

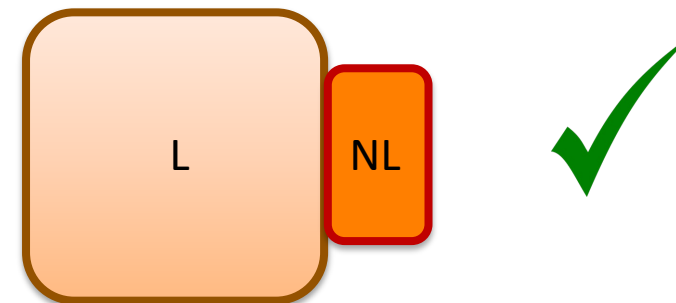


*Arslan, Ö. and Özgüven, H. N., "Modal Identification of Non-Linear Structures and the Use of Modal Model in Structural Dynamic Analysis", **IMAC 26**, Orlando, Florida, February 4-7, 2008.



Nonlinear Structural Coupling

- ❑ Until now we considered a small **NL** sub-structure coupled to a **L** main structure



- ❑ What if we have just the opposite: a smaller **L** sub-structure coupled to a large **NL** sub-structure?



A typical application

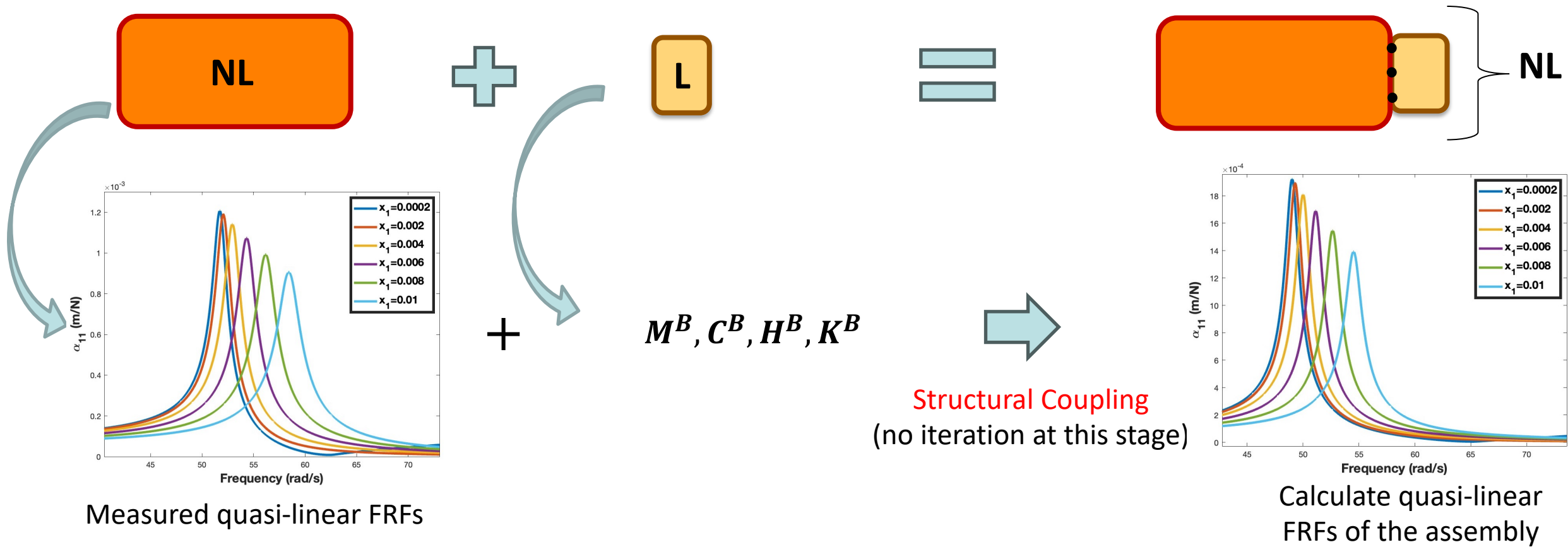
NL system: aircraft-pylon-store assembly

L system: additional mass to represent a heavier store



Nonlinear Structural Coupling

A. By using **physical model** of L sub-system*

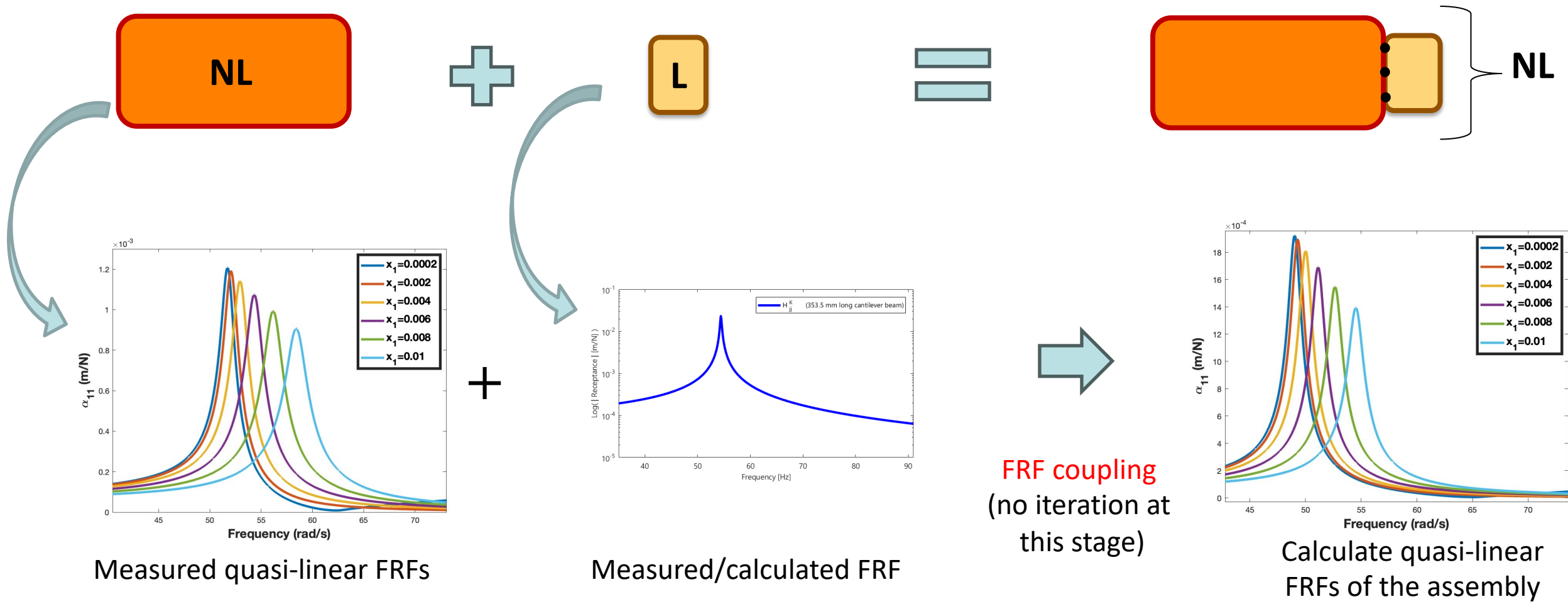


*Ekinci, Özer, Özgüven, "A Novel Approach for Local Structural Modification of Nonlinear Structures", **IMAC 41**, 2023



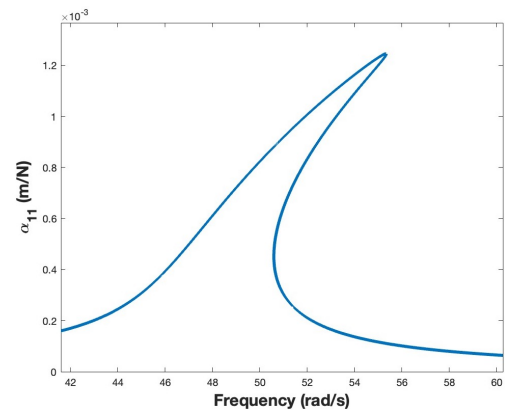
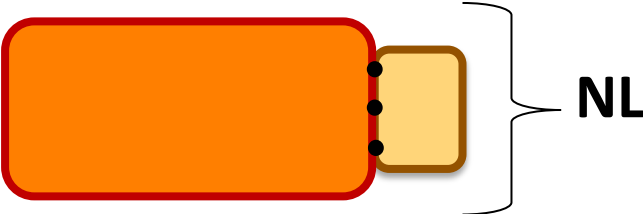
Nonlinear Structural Coupling

B. By using **FRF** of L sub-system

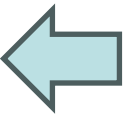




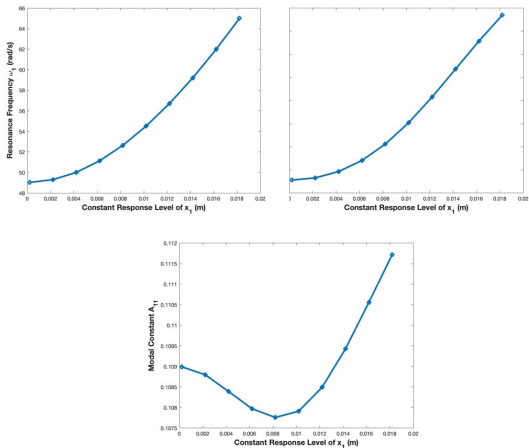
Nonlinear Structural Coupling



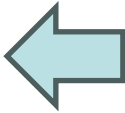
Frequency response of the coupled system for a given forcing level



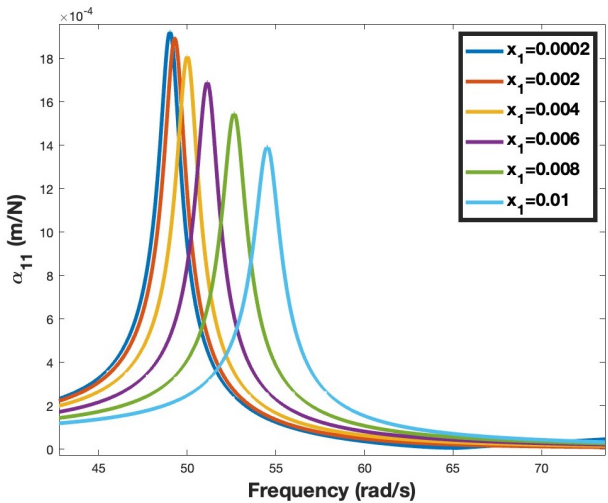
Iterative computation



Response dependent modal parameters



Modal identification



Quasi-linear FRFs of the assembly

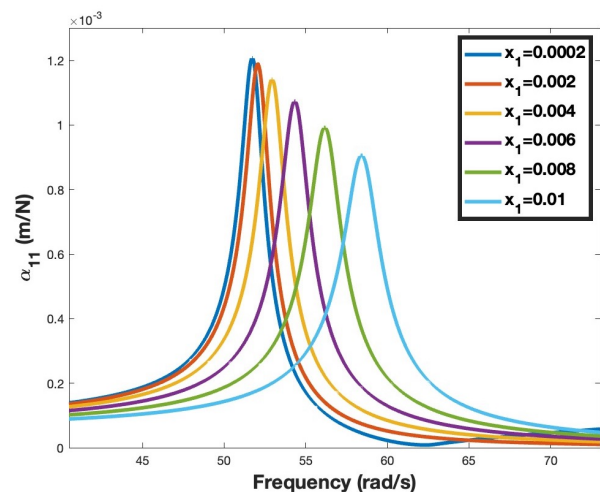


Nonlinear Structural Coupling

Using **quasi-linear FRFs** of the NL sub-structure or the **modal model** identified from quasi-linear FRFs

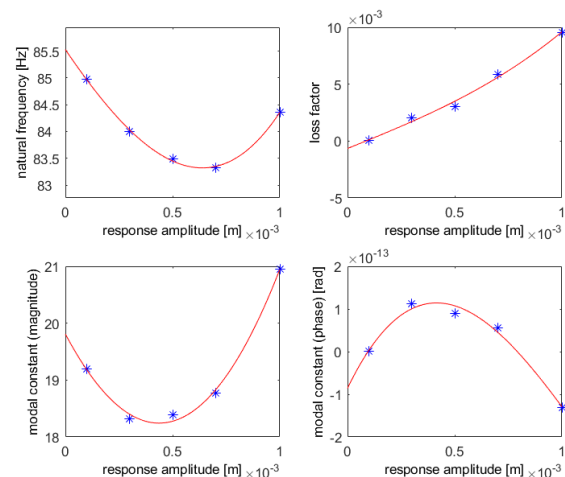
- Simple in theory (with some assumptions)
- May not be so simple in real applications
 - Measurement difficulties
 - Limitations
- Good results in several applications

- Advantages:
 - No need to know the **number of NL elements**
 - No need to know the **location of NL elements**
 - No need to know the **types of NLs**
 - No need to **identify individual NL elements**



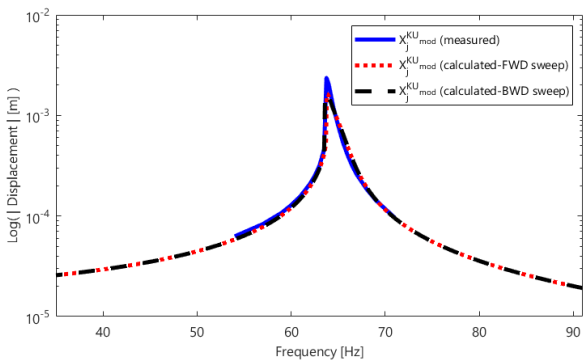
Measured quasi-linear FRFs

or



Identified NL modal model

Iterative
computation



Frequency response of the coupled system for a given forcing

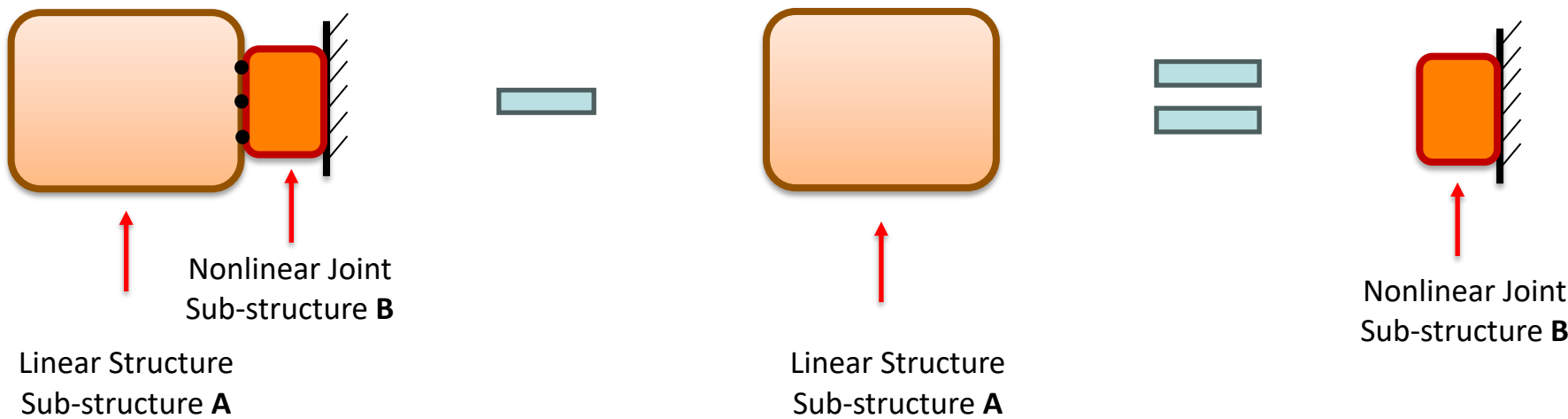


- Introduction
- Quasi-linear Behaviour of Nonlinear Systems
 - Nonlinearity Matrix Concept
 - RCT – Response Controlled Stepped-Sine Testing
- Nonlinear Structural Coupling
- **Nonlinear Structural Decoupling and Nonlinear Joint Identification**
- Applications



Nonlinear Structural Decoupling

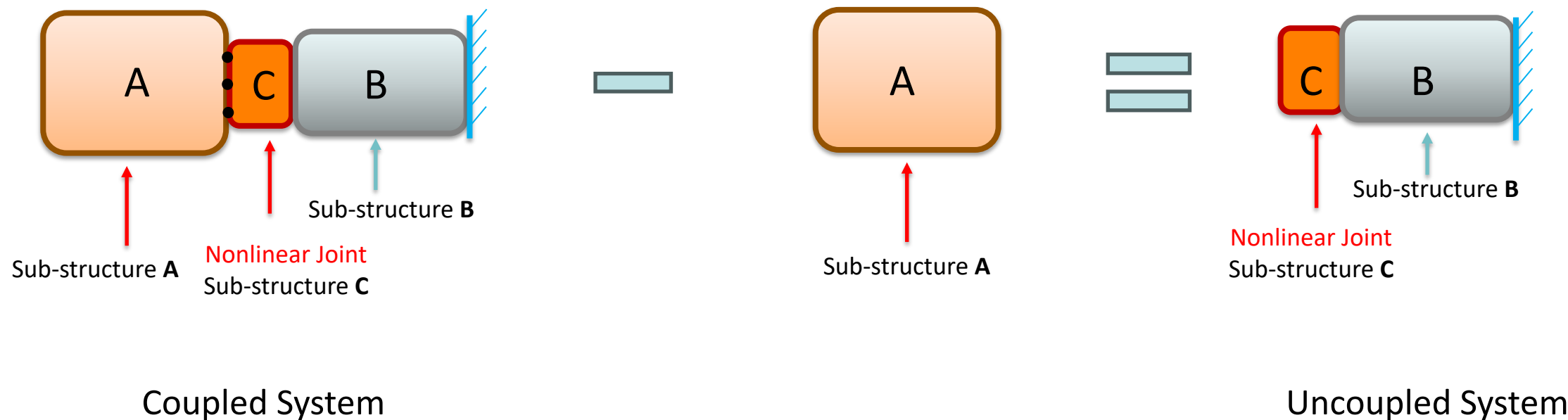
A simple case





Nonlinear Structural Decoupling

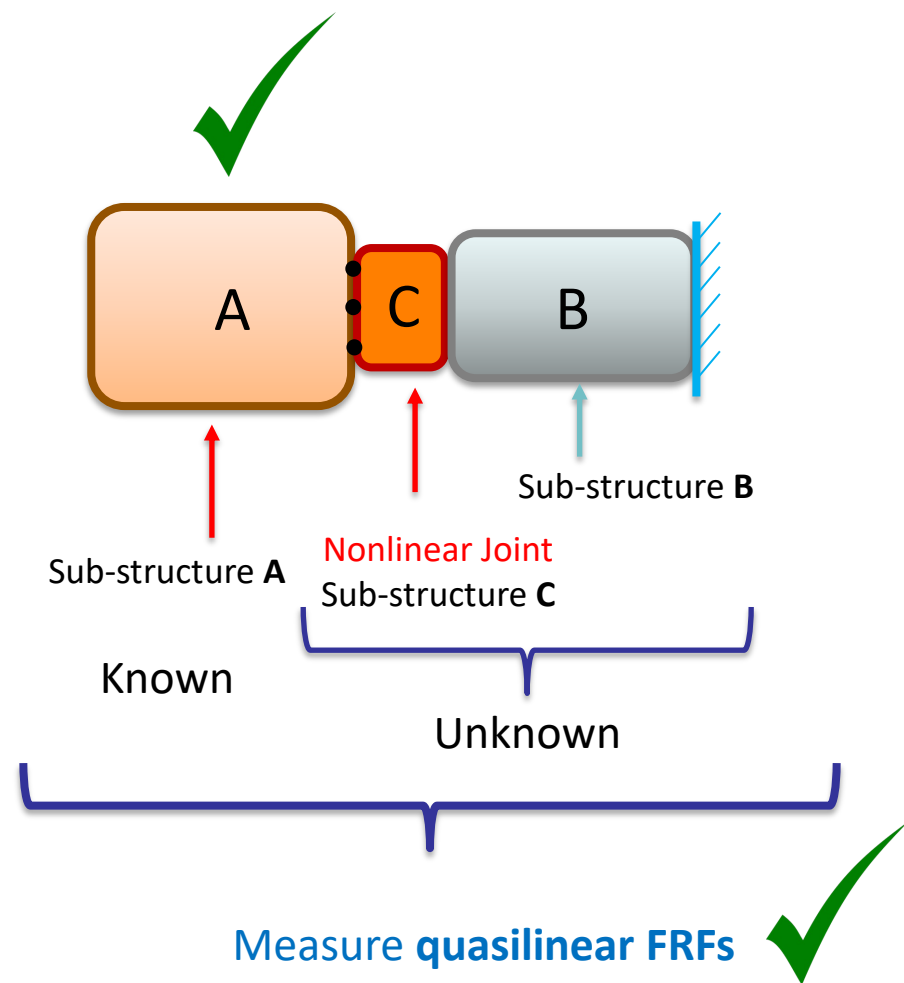
FRF Decoupling Method for Nonlinear Systems (FDM-NS)*



*Kalaycioğlu, T., Özgüven, H. N., "FRF Decoupling of nonlinear systems", *Mechanical Systems and Signal Processing*, 2018.



Nonlinear Structural Decoupling



Step 1

Measure **quasi-linear FRFs** of the Coupled System (**A + B + C**) using **RCT** at various displacement levels

Step 2

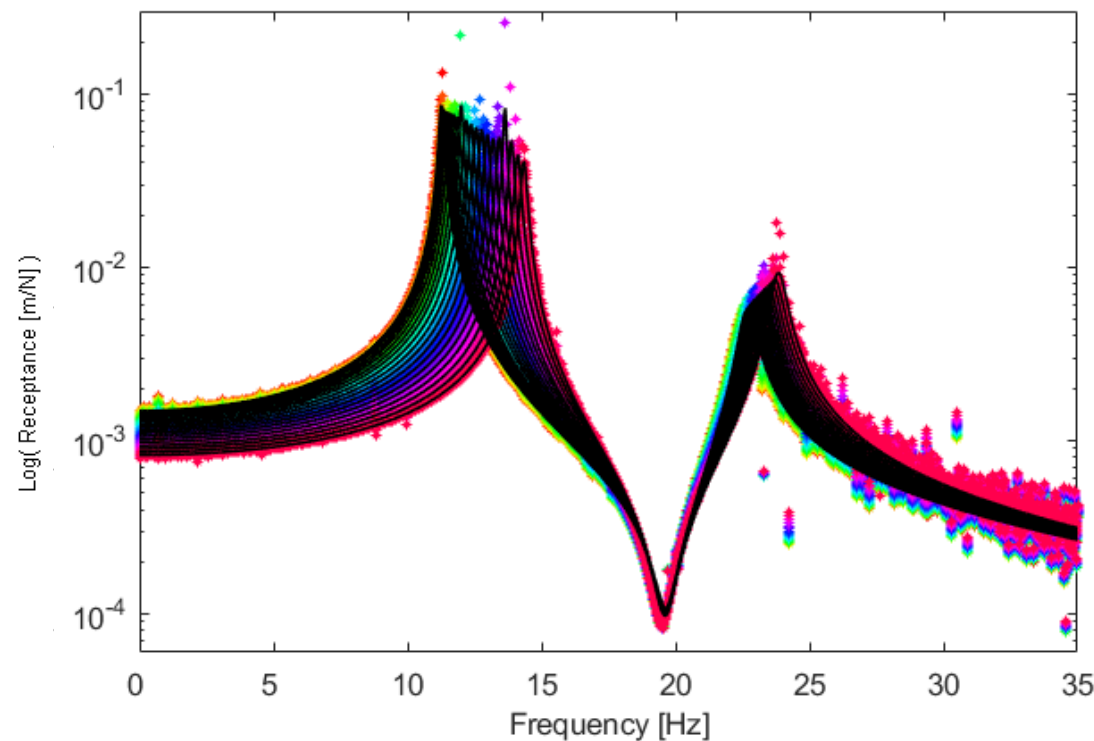
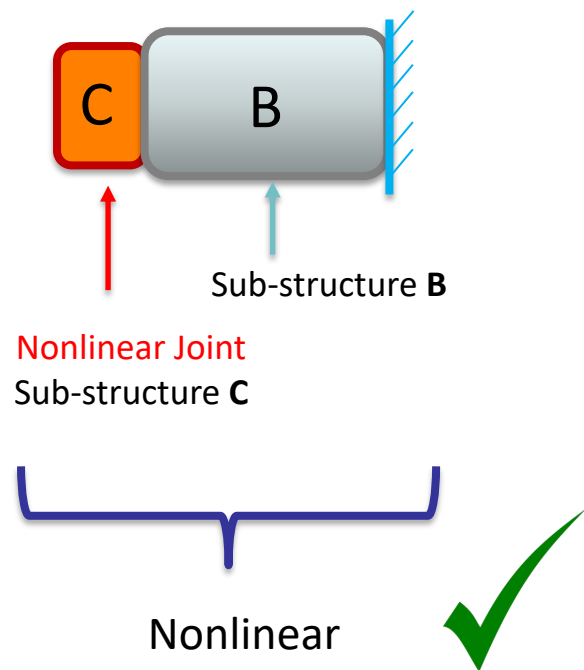
Calculate (or measure) **FRFs of A** for the DOFs being interested in + connection DOFs



Nonlinear Structural Decoupling

Step 3

Apply a frequency based decoupling technique for linear systems* to obtain \Rightarrow quasi-linear FRFs of $(B + C)$ for various response levels



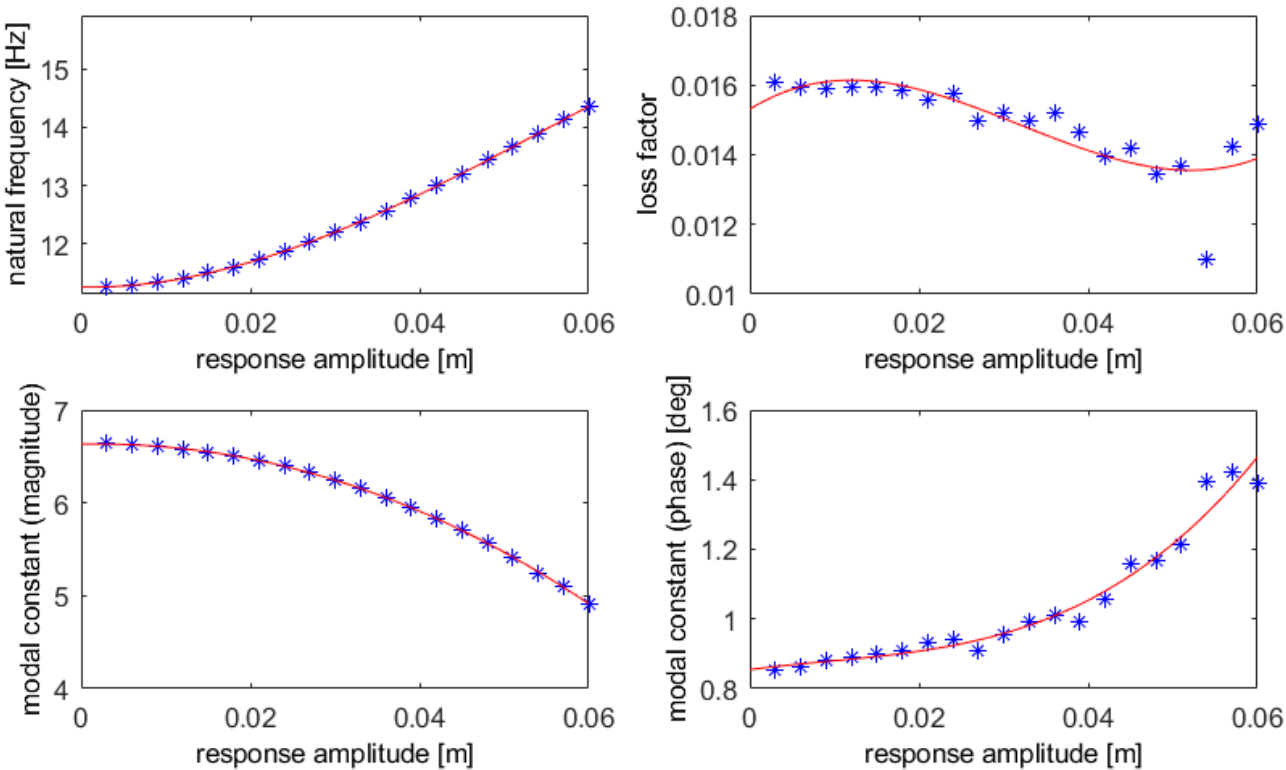
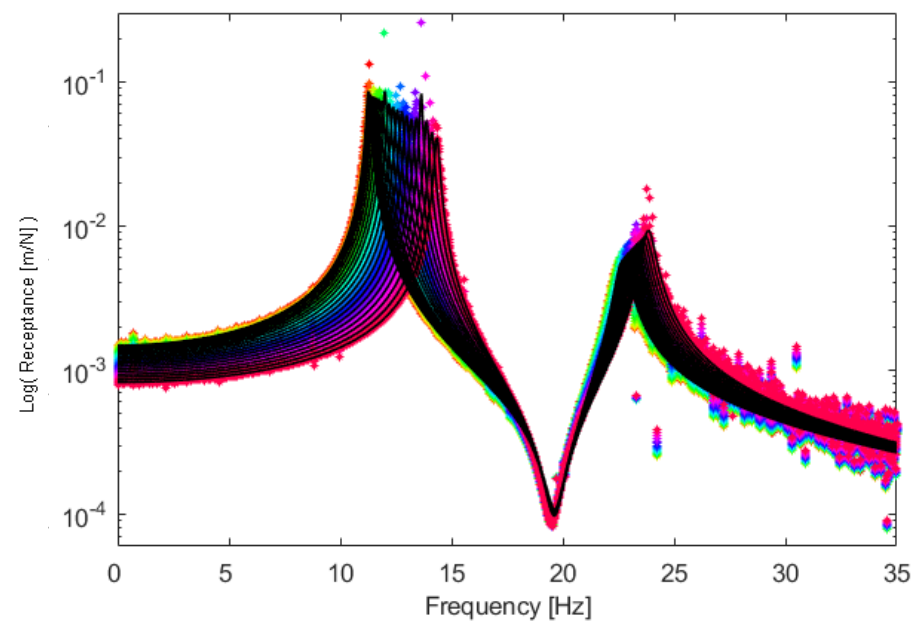
*W. D'Ambrogio, A. Fregolent, "The role of interface DOFs in decoupling of substructures based on the dual domain decomposition", **Mechanical Systems and Signal Processing**, 2010



Nonlinear Structural Decoupling

Step 4

Identify modal parameters of the unknown nonlinear system (**B + C**) from each quasi-linear FRF



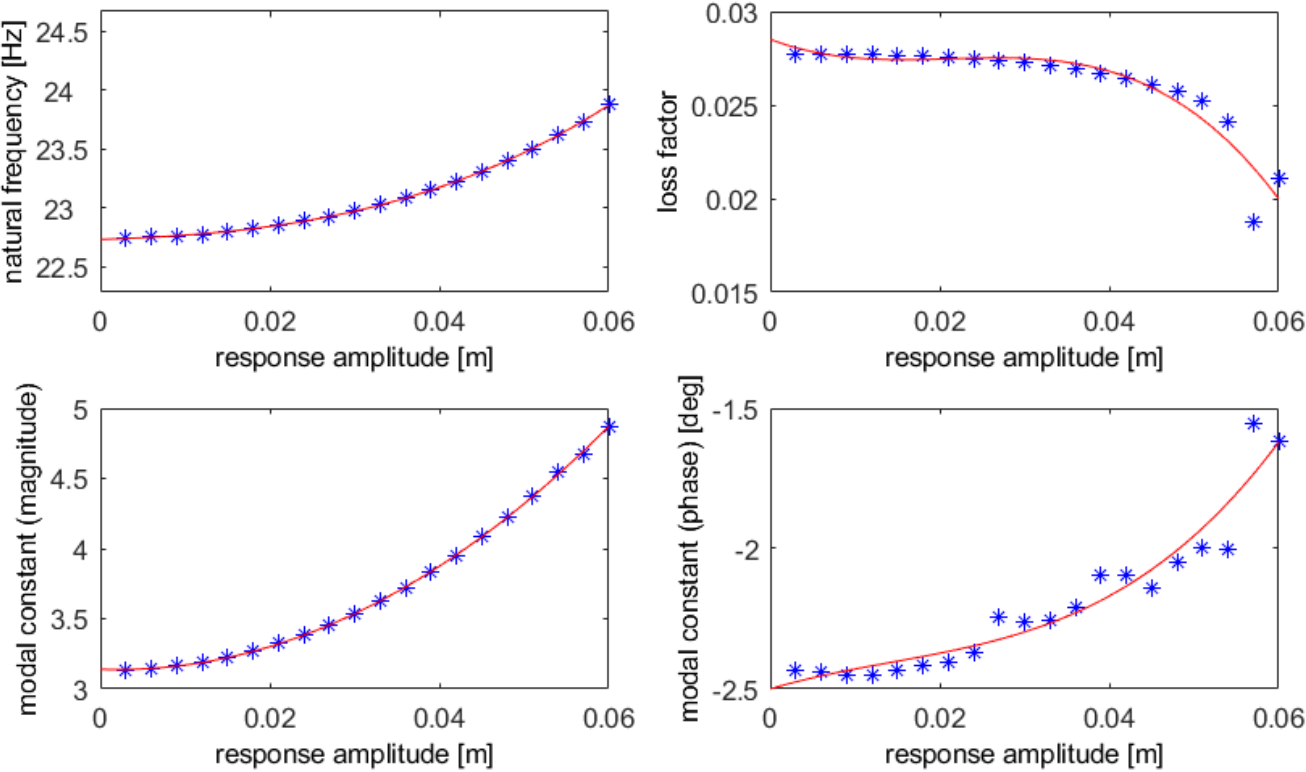
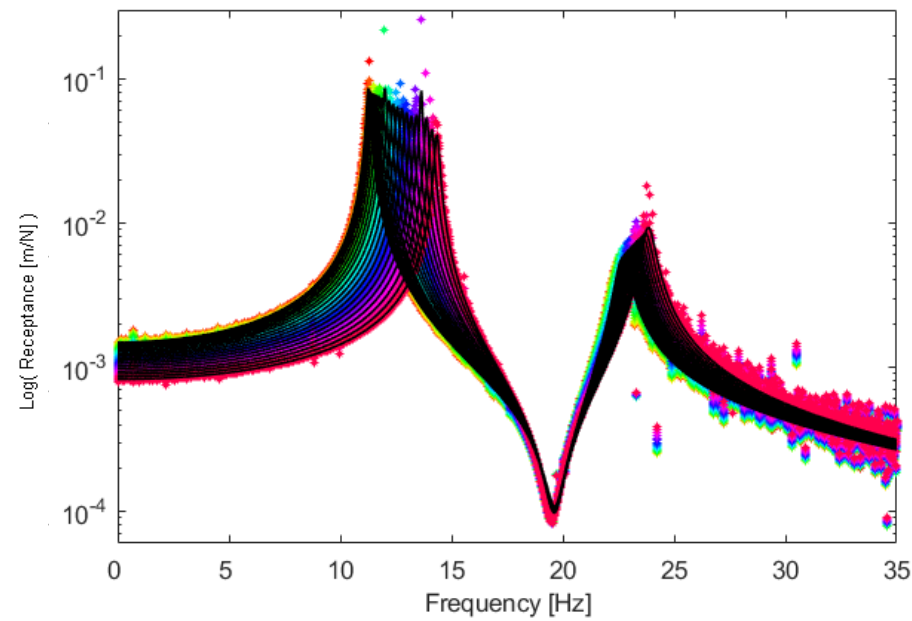
First Mode



Nonlinear Structural Decoupling

Step 4

Identify modal parameters of the unknown nonlinear system (**B + C**) from each quasi-linear FRF



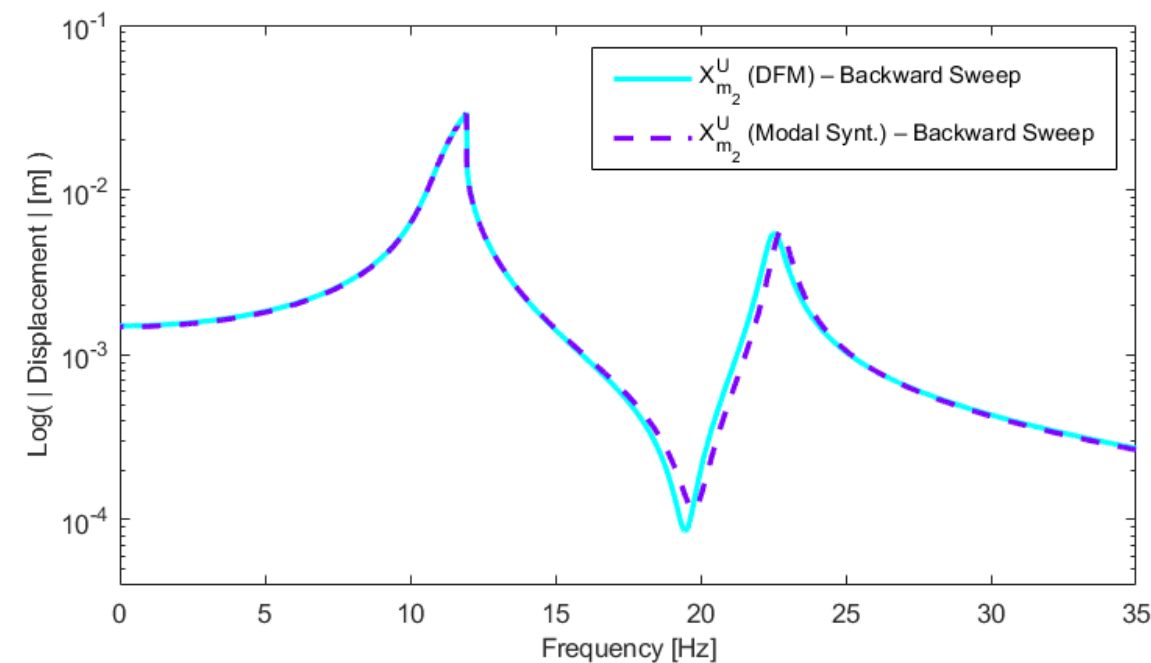
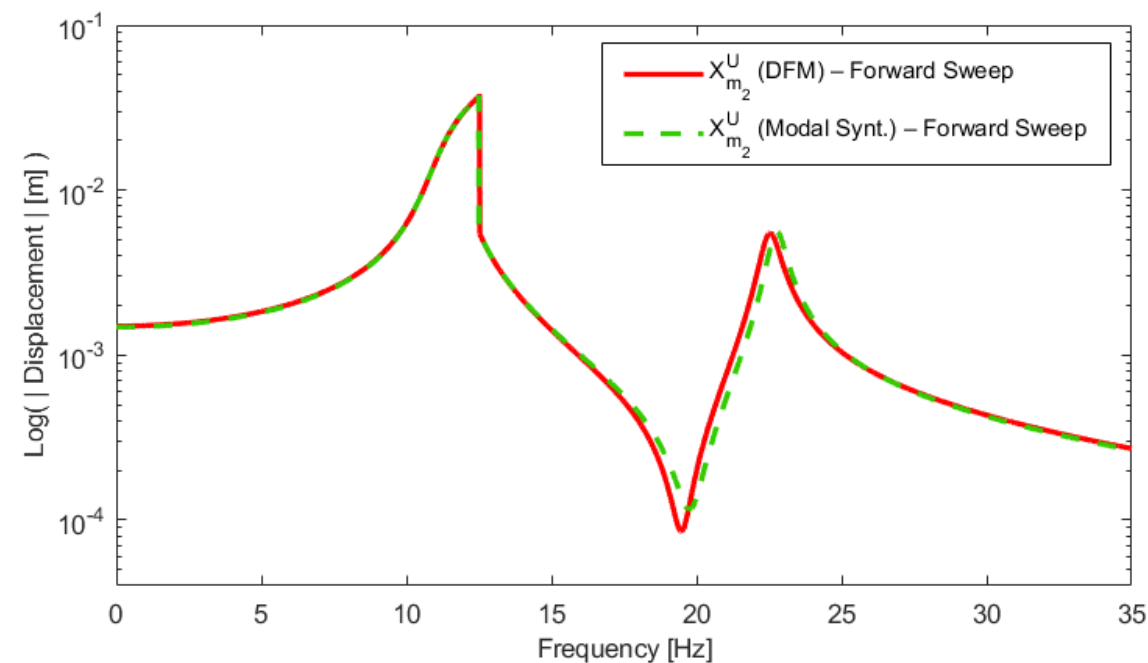
Second Mode



Nonlinear Structural Decoupling

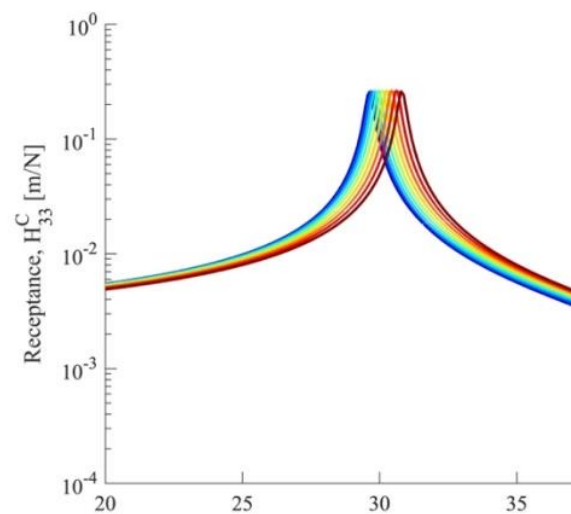
Step 5

Calculate the frequency response of the unknown nonlinear system from identified modal parameters – iterative computation

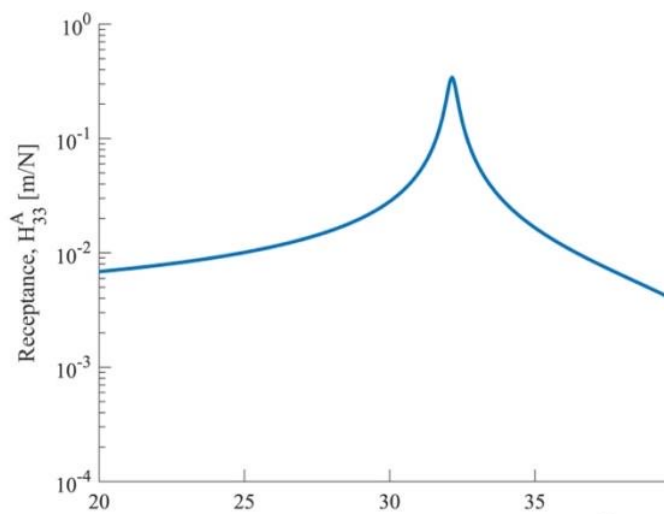




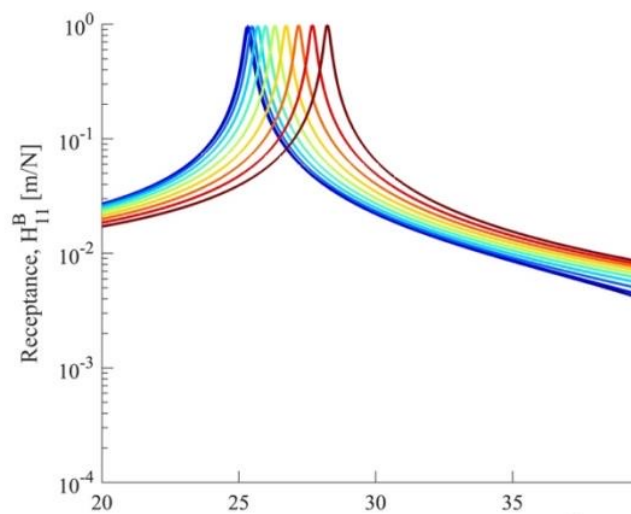
Nonlinear Structural Decoupling



Measured quasilinear FRFs of the coupled system



Measured/calculated FRFs of sub-structure A



Calculated quasilinear FRFs of sub-structure B

- Simple in theory
- May not be so simple in real applications due to
 - Limitations
 - Measurement difficulties

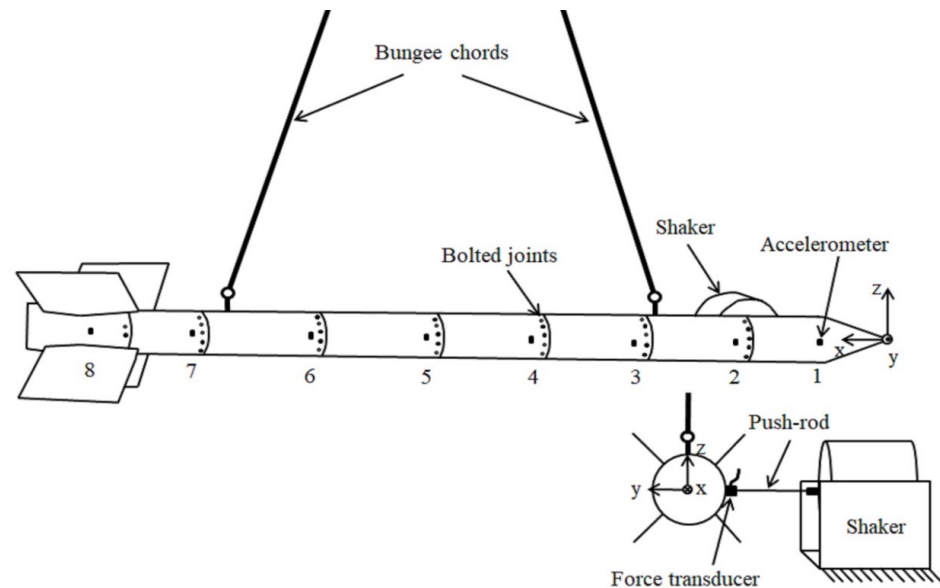


- Introduction
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- Nonlinear Structural Decoupling and Nonlinear Joint Identification
- **Applications**



Application – 1

Real Missile Structure*

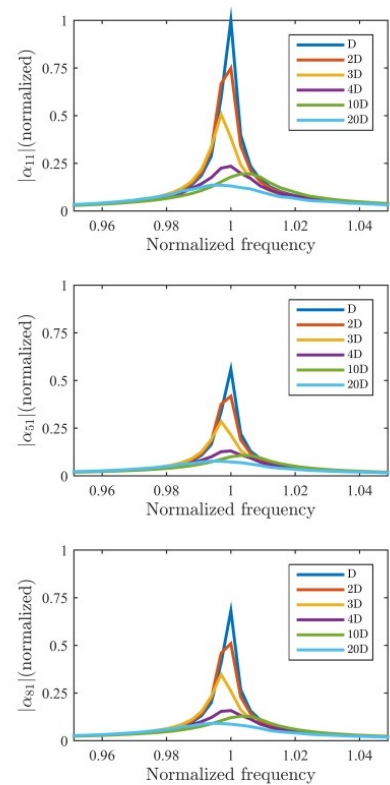


Bolted connections

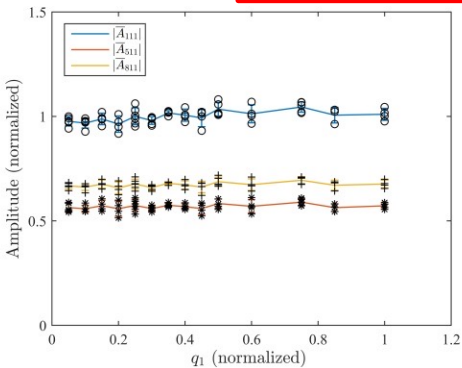
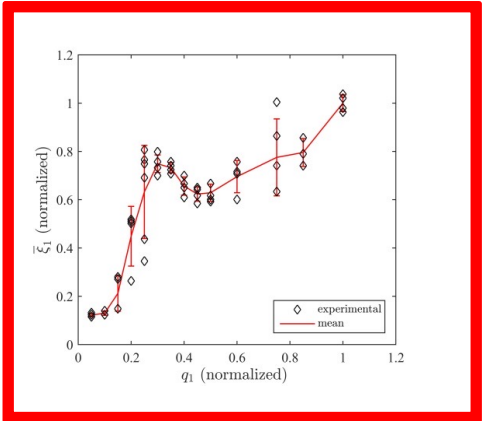
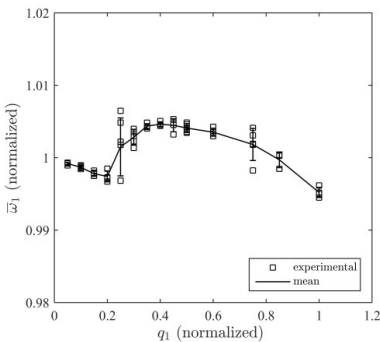


high damping NL

Measurement of FRFs by RCT



Identification of nonlinear modal parameters



*Karaağaçlı, T.; Özgüven, H.N. “Experimental modal analysis of nonlinear systems by using response-controlled stepped-sine testing”, **Mechanical Systems and Signal Processing**, v. 146, 2021.

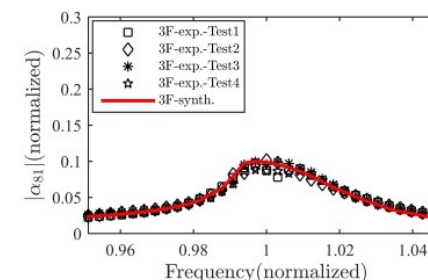
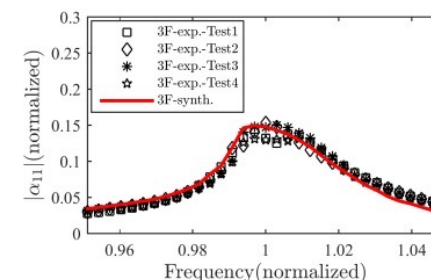
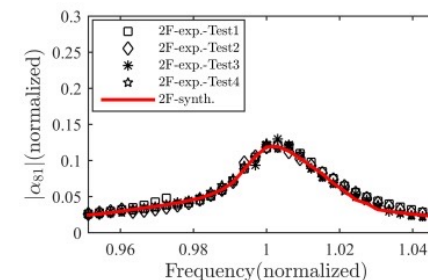
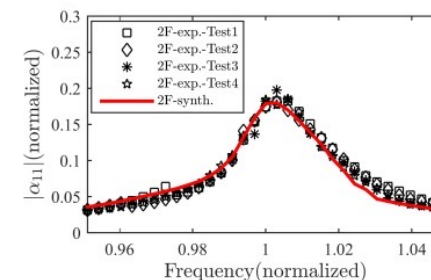
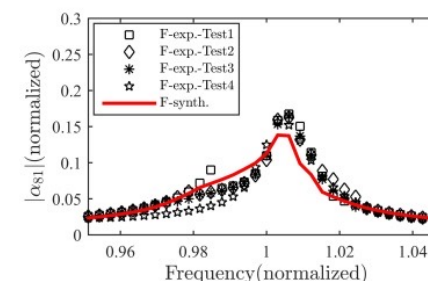
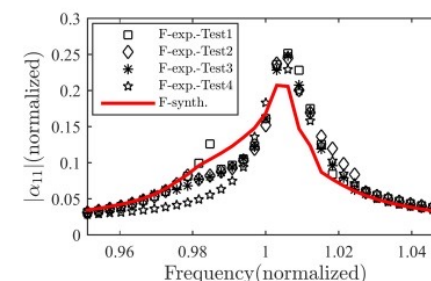
Application – 1

Real Missile Structure

- Constant force amplitude FRFs are calculated by using identified nonlinear modal parameters.

$$\alpha_{jk}(\omega, q_r) = \frac{A_{jk}^r(q_r)}{\bar{\omega}_r^2(q_r) - \omega^2 + i2\bar{\xi}_r(q_r)\omega\bar{\omega}_r(q_r)}$$

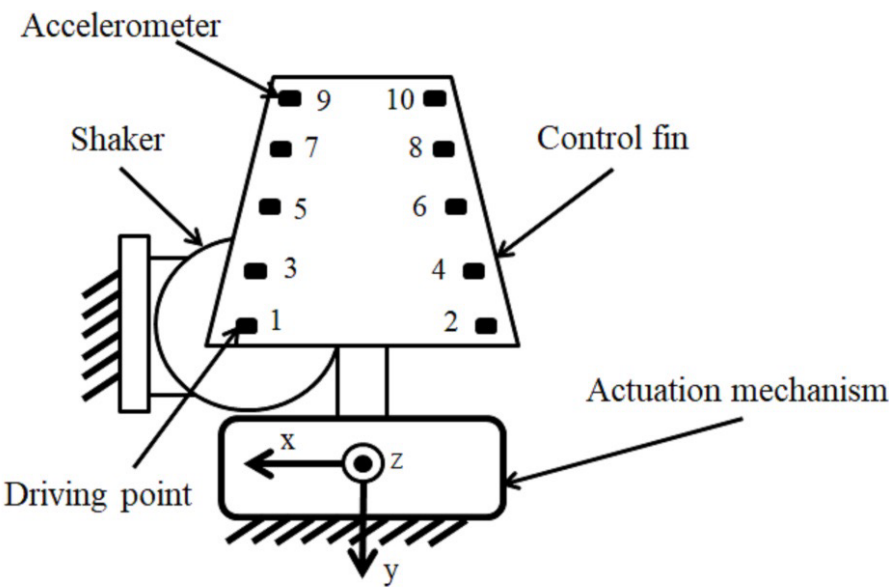
- Calculated FRFs agree well with measured constant force FRFs



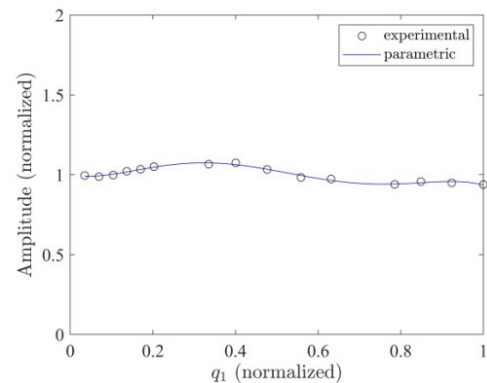
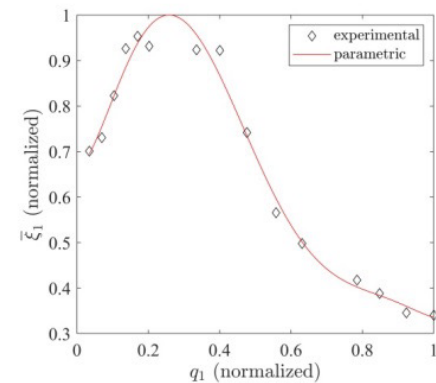
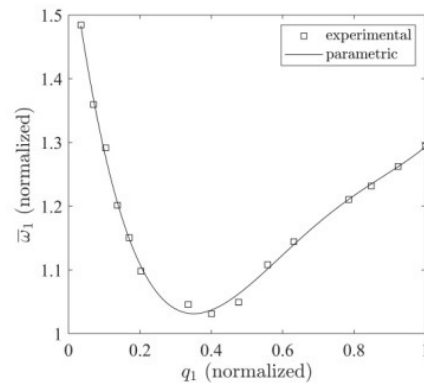
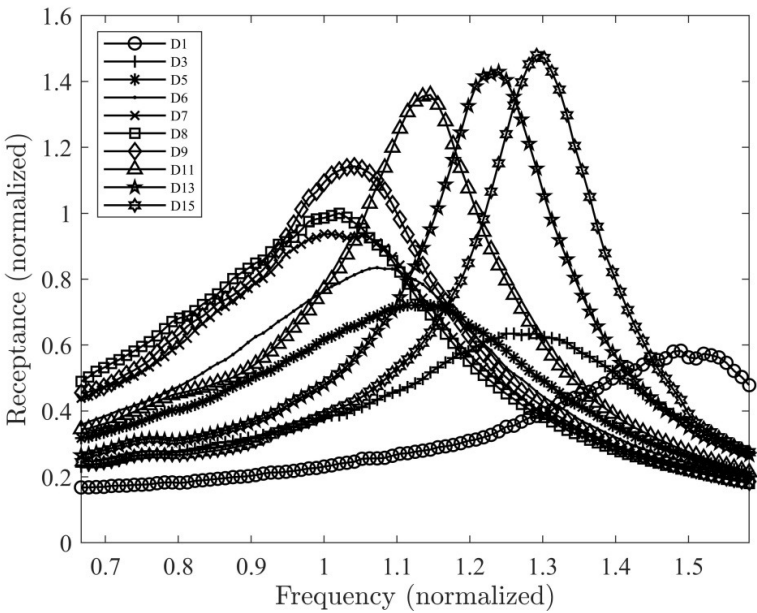


Application – 2

Control Fin – Actuation Mechanism*



NL due to **backlash** and **friction**
(very high stiffness and damping NL)



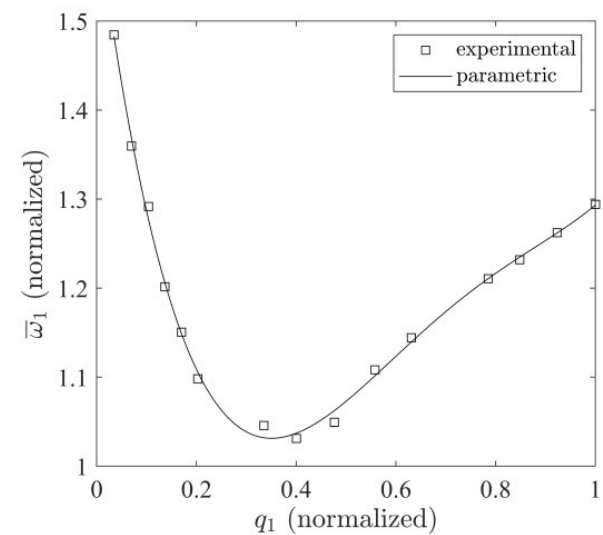
*Karaağaçlı, T.; Özgüven, H.N. “Experimental Modal Analysis of Structures with High Nonlinear Damping by using RCT”, *IMAC 41*, 2023.



Application – 2

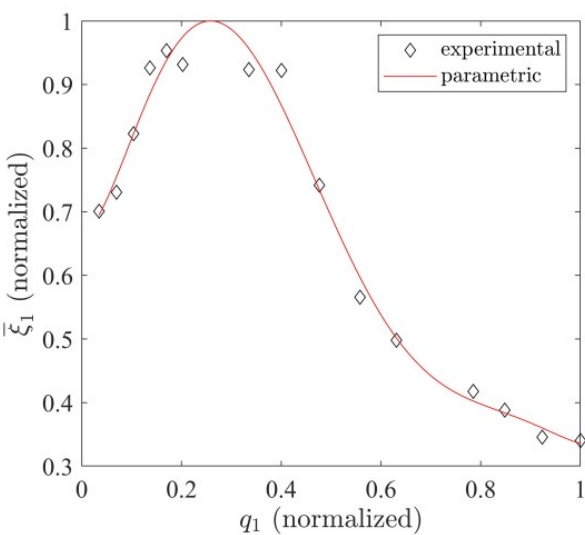
Control Fin – Actuation Mechanism

Natural Frequency



~ 50% change

Modal Damping Ratio



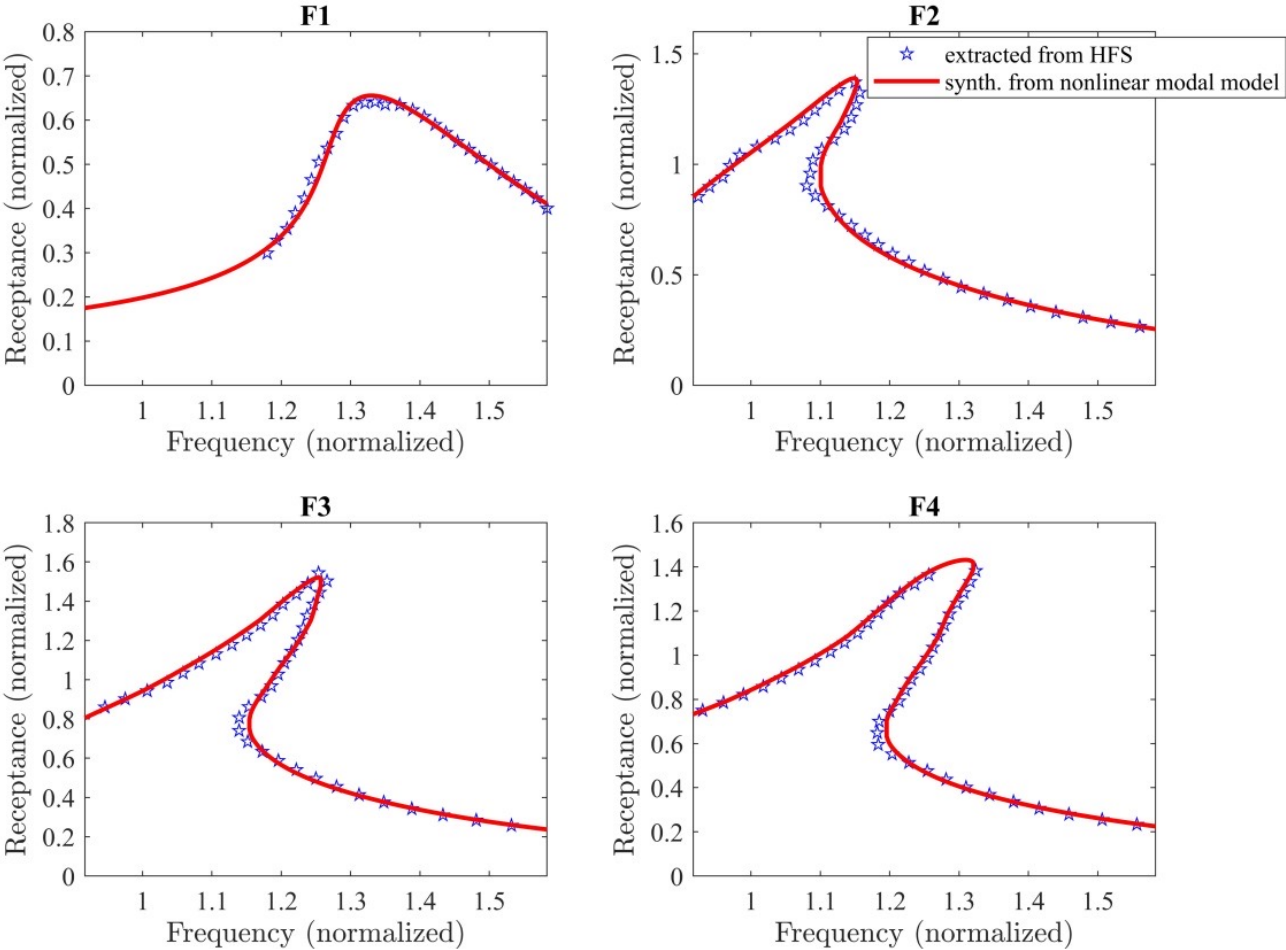
~ 200% change

- A very high degree of stiffness and damping NL that cannot be reached in many studies
- In real values, damping goes up to 15%



Applications – 2

Control Fin – Actuation Mechanism



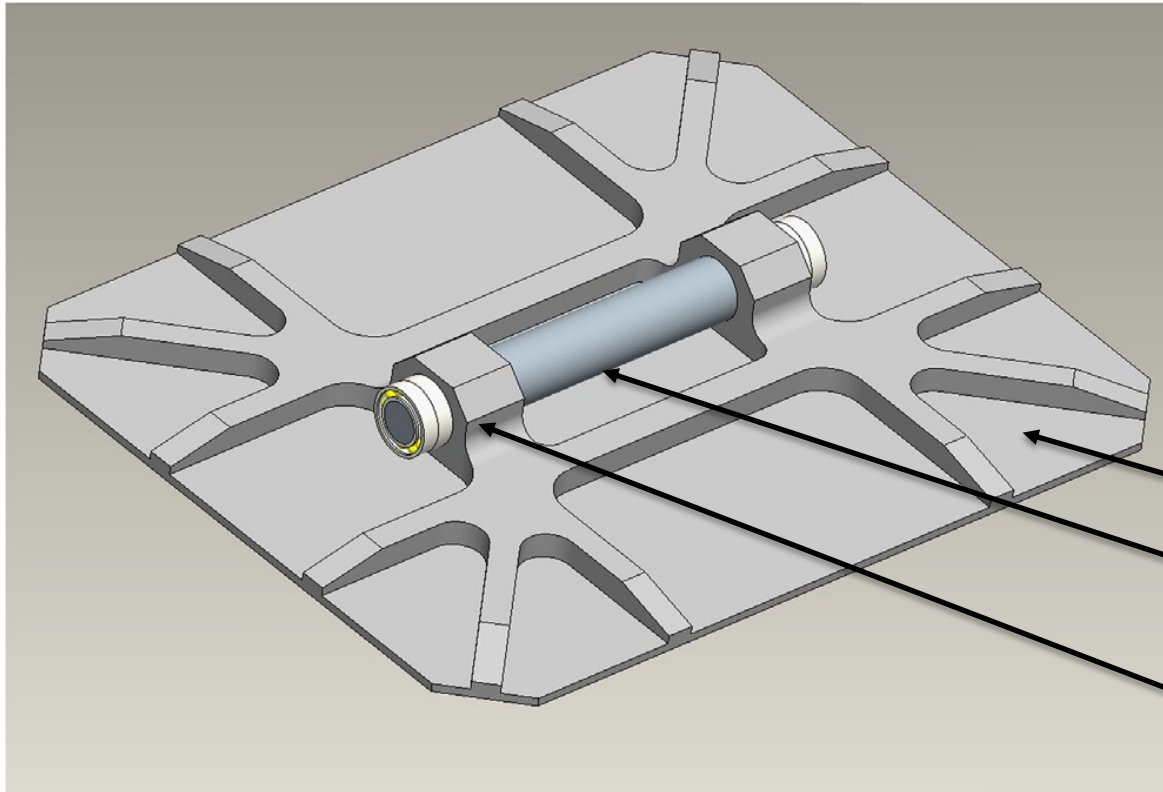
Constant-force FRFs

Synthesized: From modal model

HFS: Purely experimental (but from RCT)

Applications – 3

Mirror plate-shaft assembly*



- Used in land platforms for optical purposes
- The mirror plate is a costly part – it is designed and used on different platforms
- To reduce vibration, shaft-bearing design is modified
- Bearings introduce cubic stiffness

Mirror plate

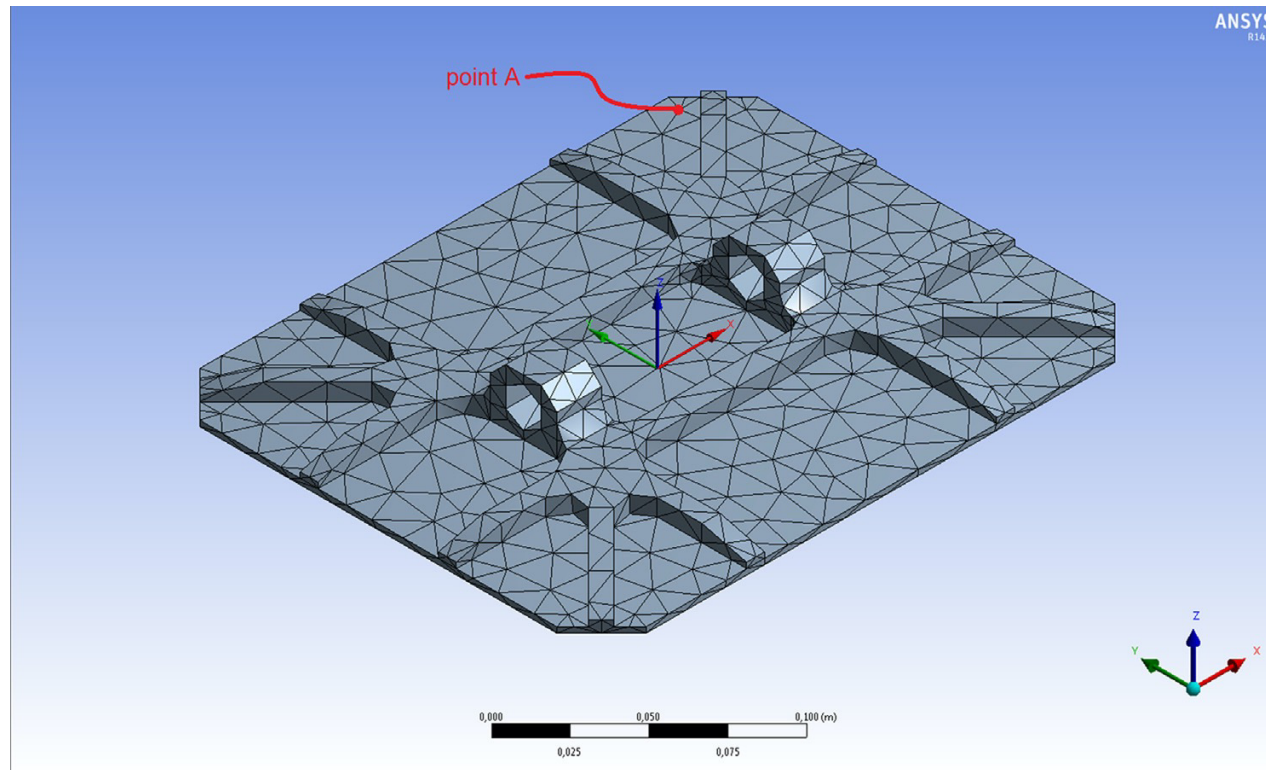
Shaft

Bearing

*Kalaycıoğlu, T., Özgüven, H. N., “Nonlinear Structural Modification and Nonlinear Coupling”, **Mechanical Systems and Signal Processing**, 2014 .

Applications – 3

Mirror plate-shaft assembly

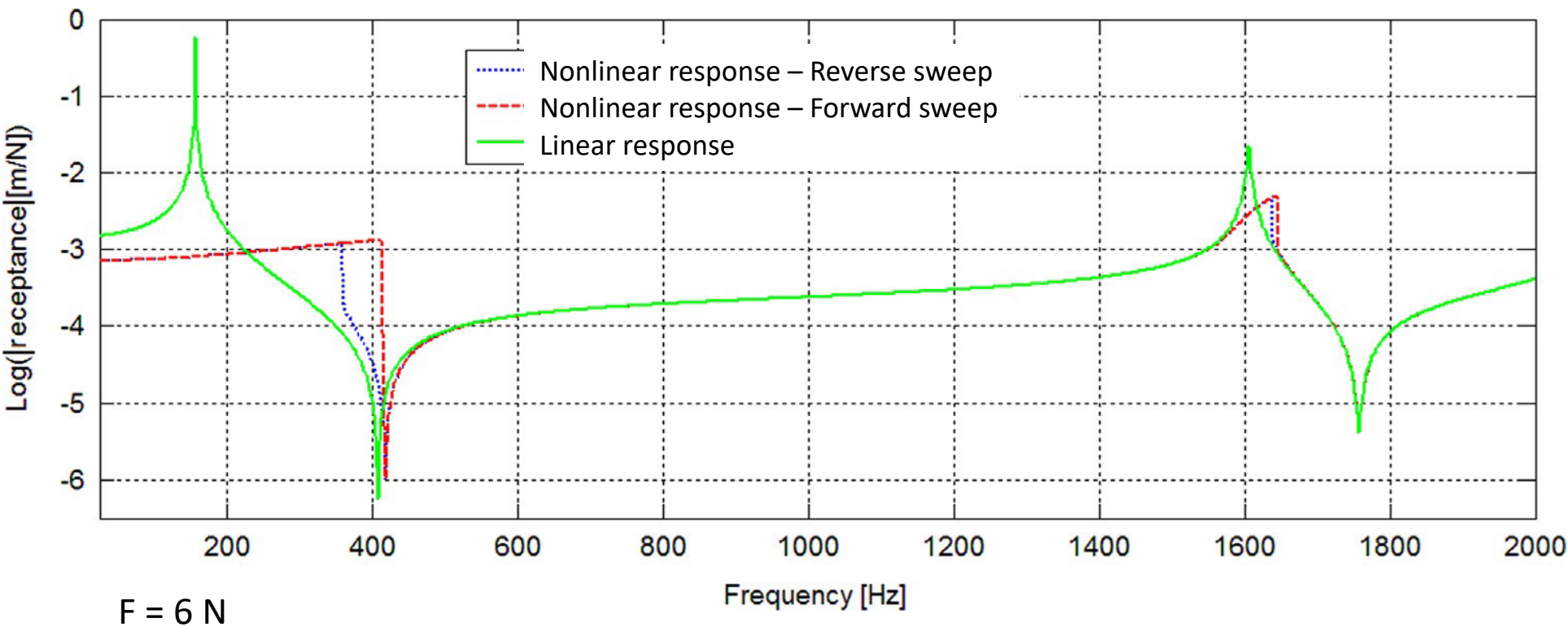


- Mirror plate (original structure) is analyzed
- FRFs of the assembly are calculated by NL structural coupling
- FRFs for different force levels applied at A are compared



Applications – 3

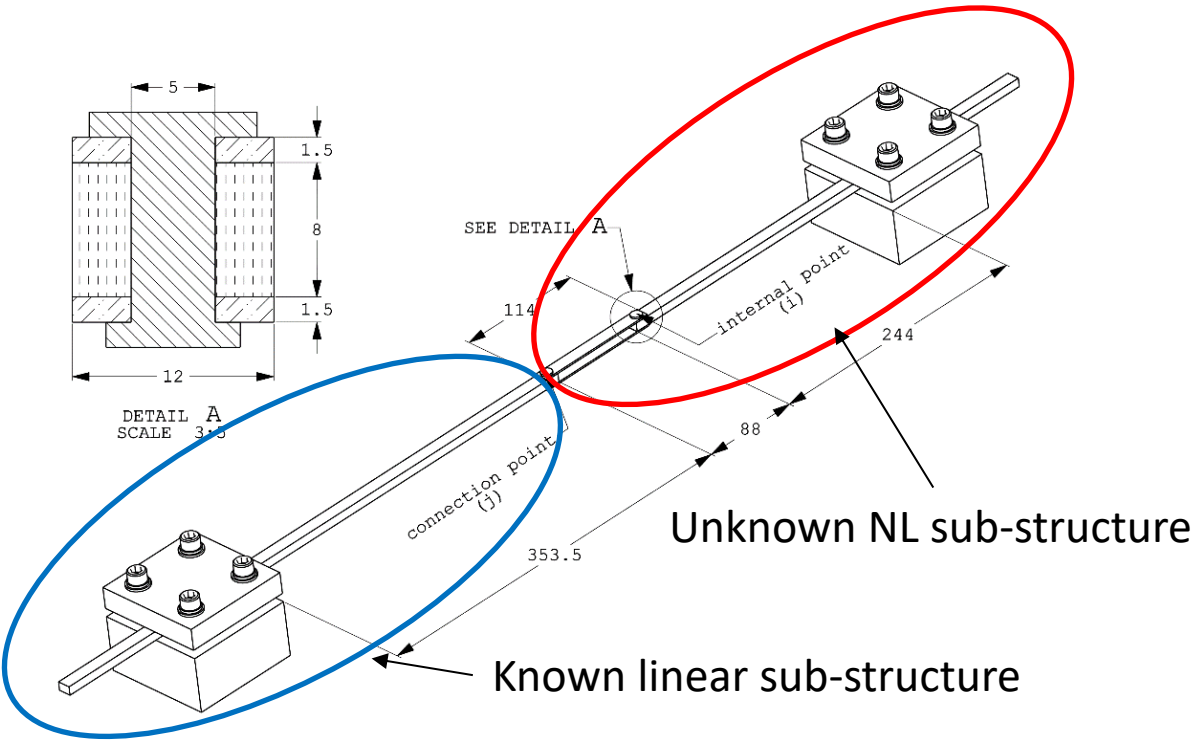
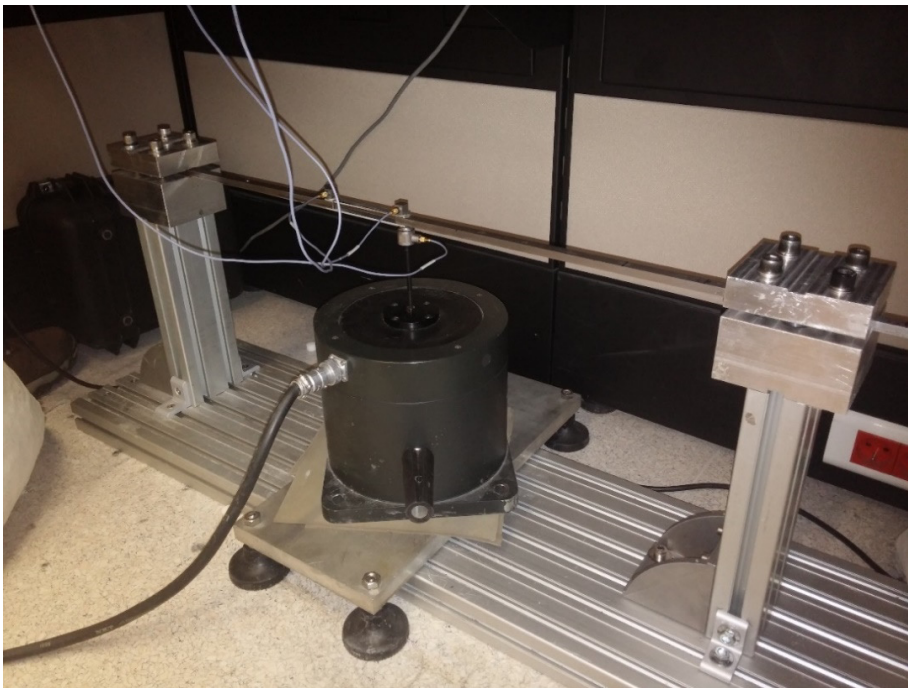
Mirror plate-shaft assembly





Applications – 4

Nonlinear Joint Identification by Nonlinear Decoupling*



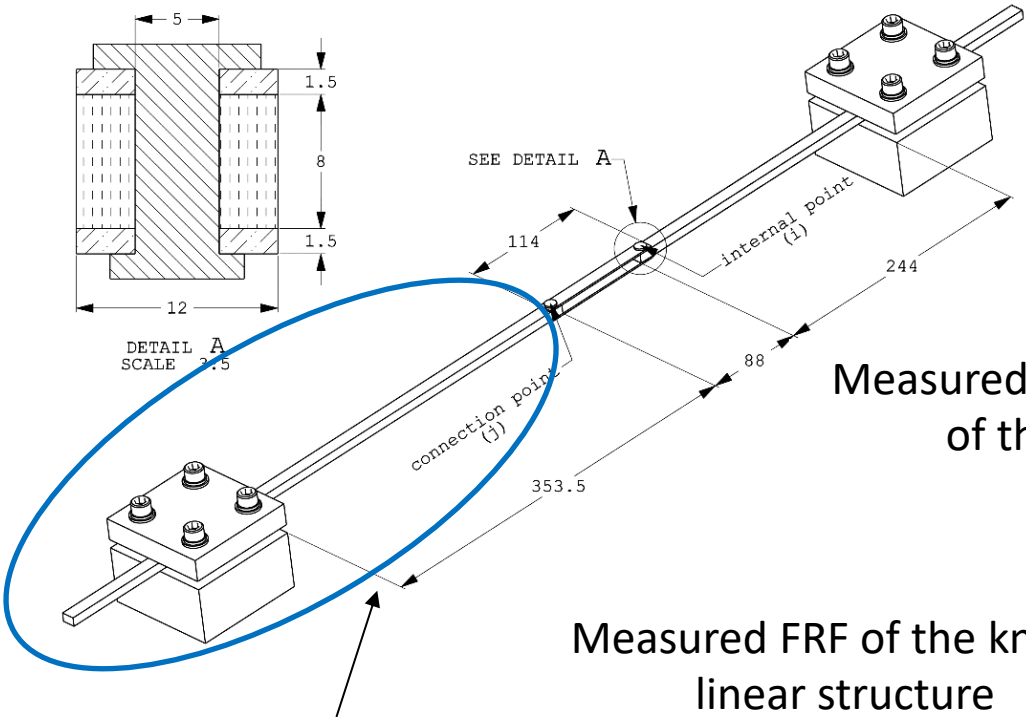
Two cantilever beams connected with a NL element (2 thin beams)

*Kalaycıoğlu, T., Özgüven, H. N., “ Experimental Verification of a Recently Developed FRF Decoupling Method for Nonlinear Systems”, in: **Dynamics of Coupled Structures**, Vol. 4, Springer, Cham, 2018, pp. 51–63.

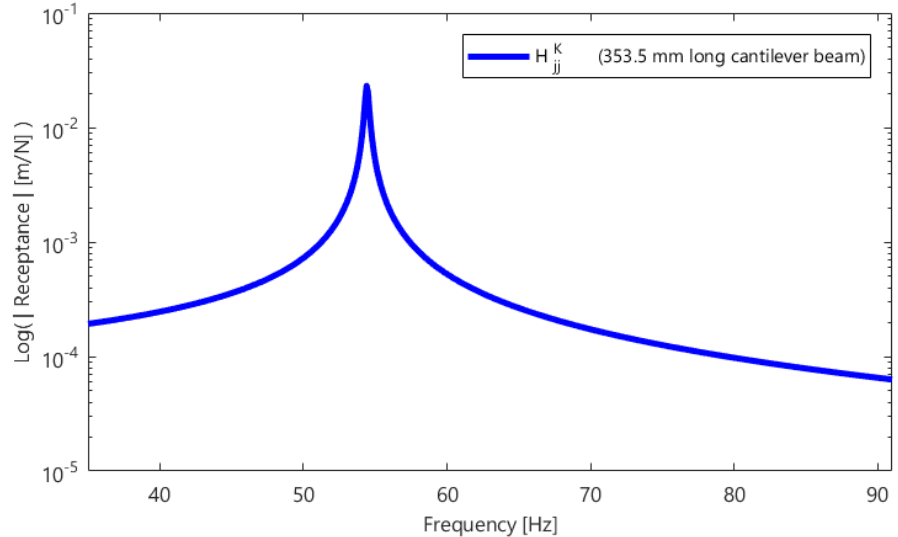
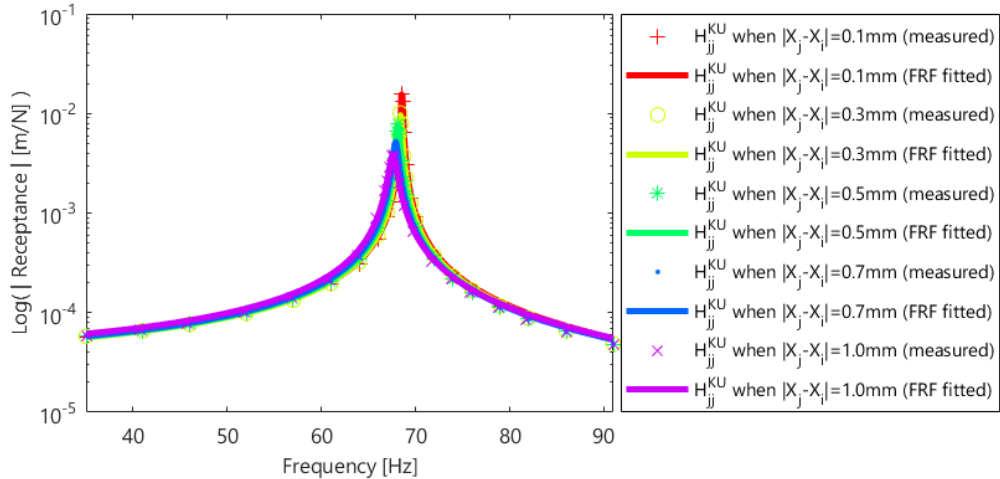


Applications – 4

Nonlinear Joint Identification by Nonlinear Decoupling



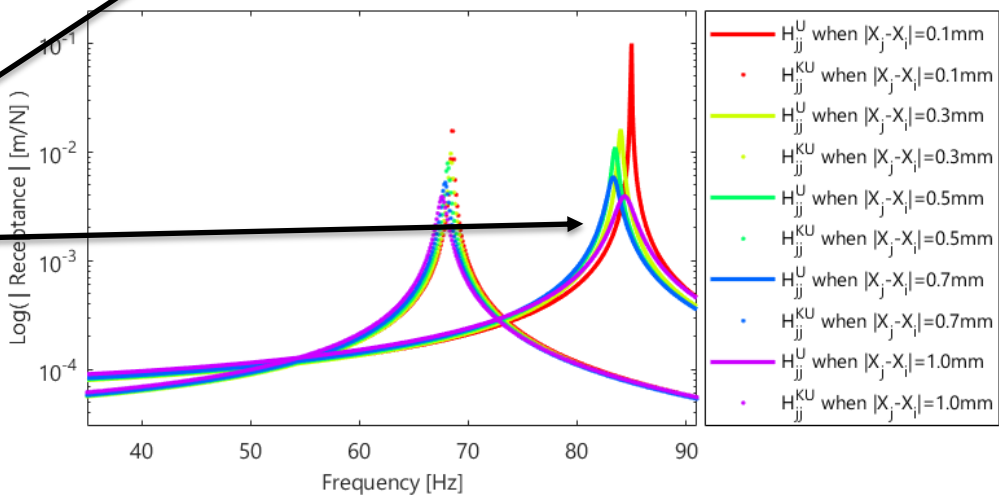
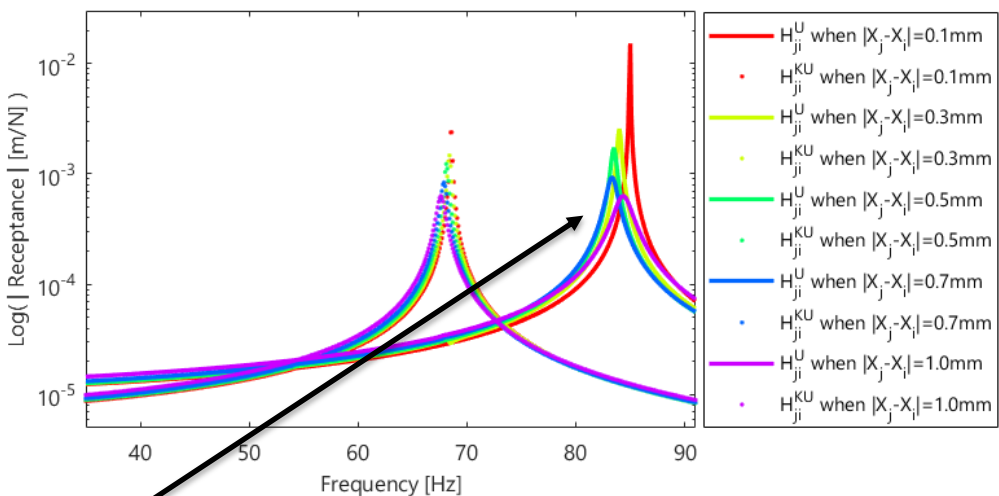
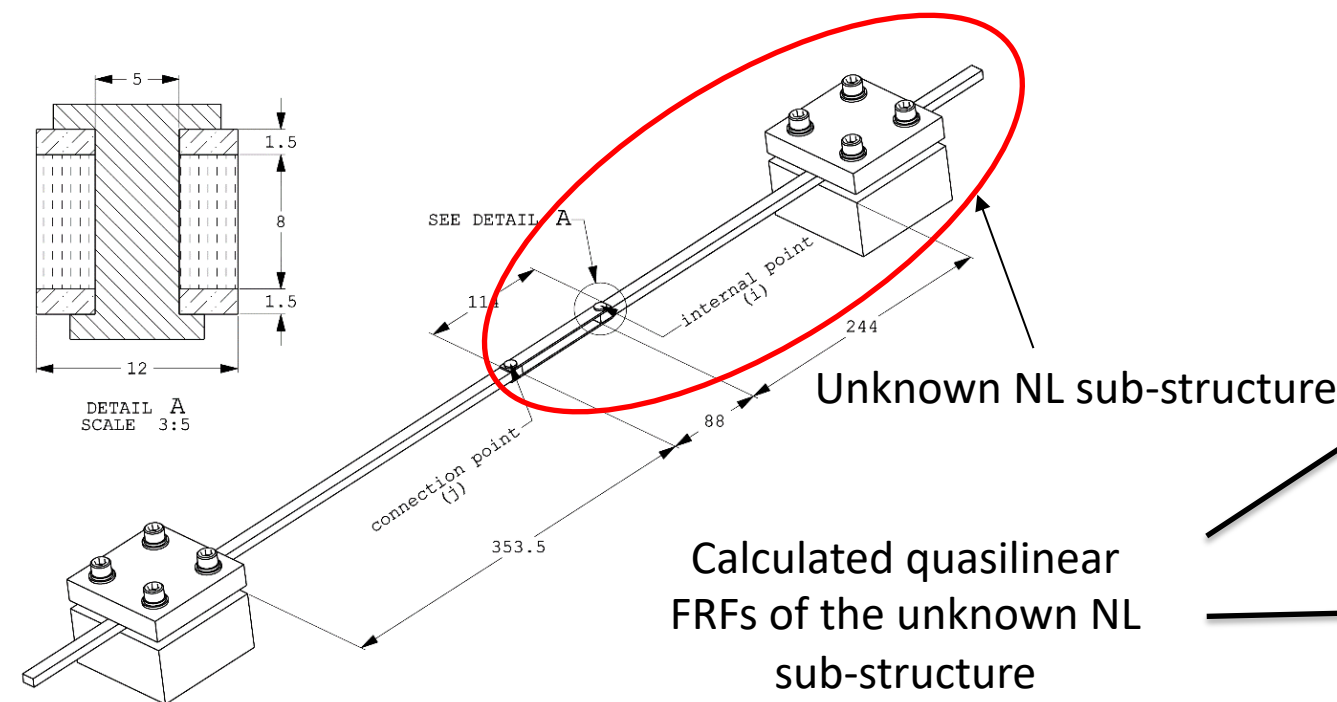
Linear sub-structure





Applications – 4

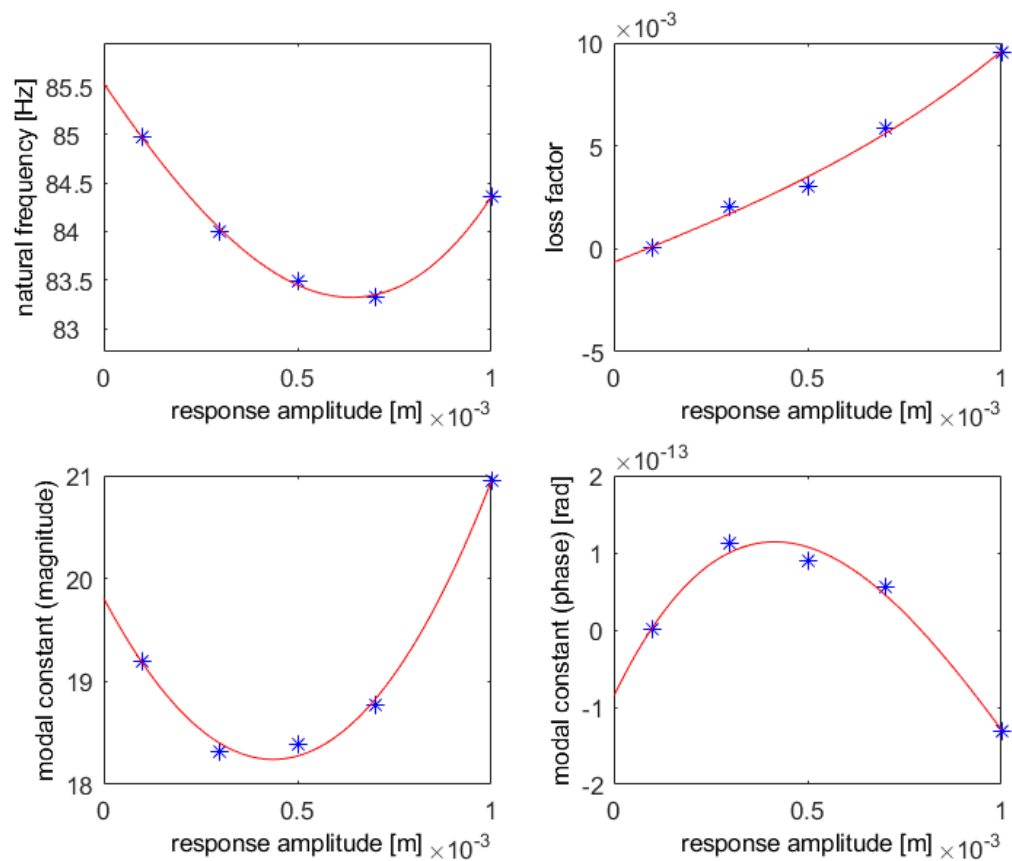
Nonlinear Joint Identification by Nonlinear Decoupling



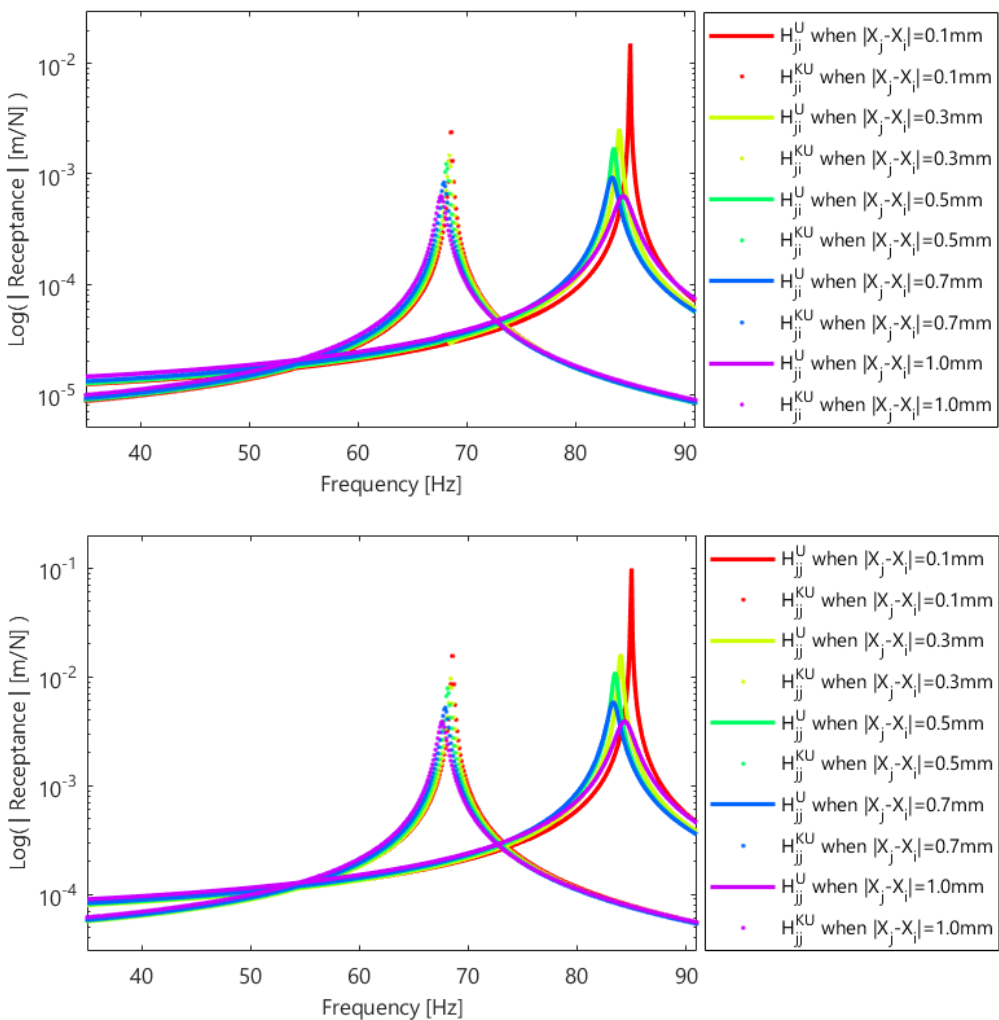


Applications – 4

Nonlinear Joint Identification by Nonlinear Decoupling



Modal
identification



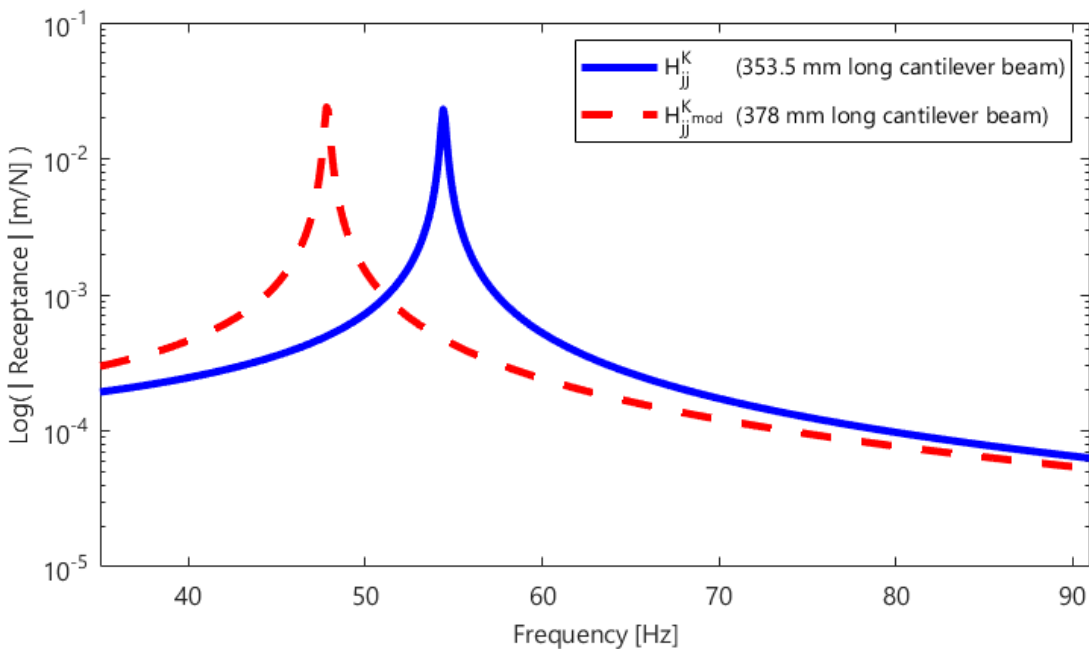
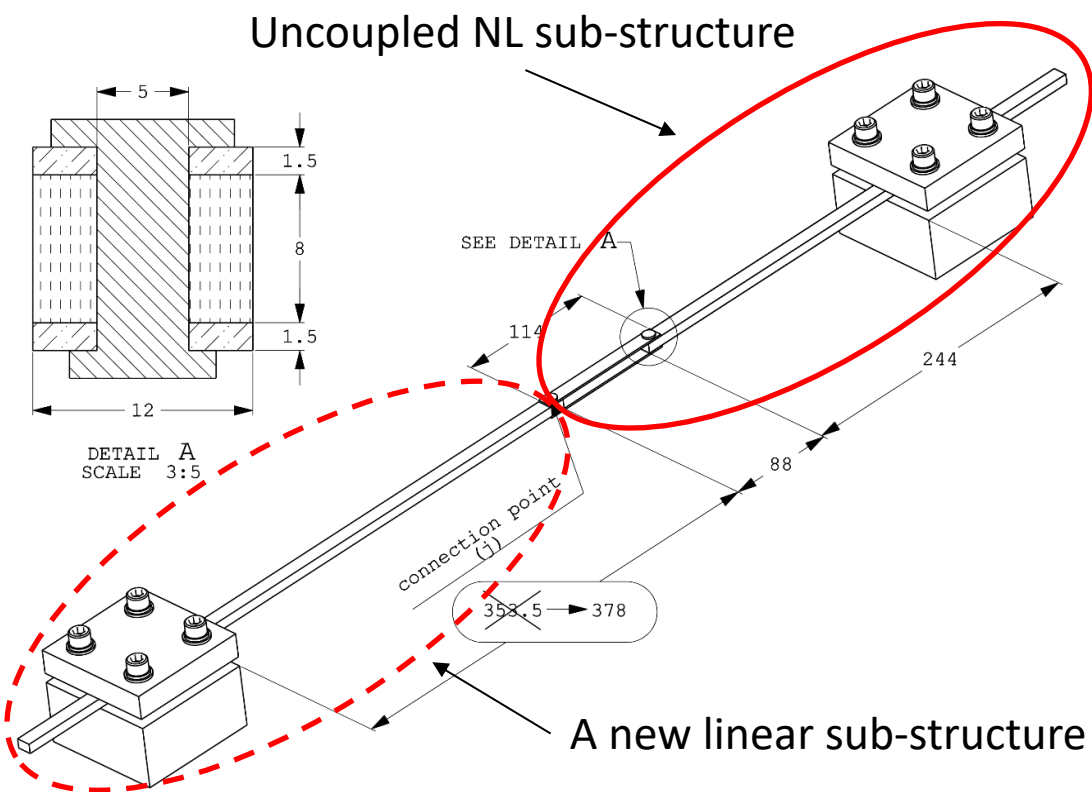
Identified modal parameters of unknown NL sub-structure



Applications – 5

Verification by Nonlinear Coupling

- Verification is made by coupling the NL sub-structure to a longer beam

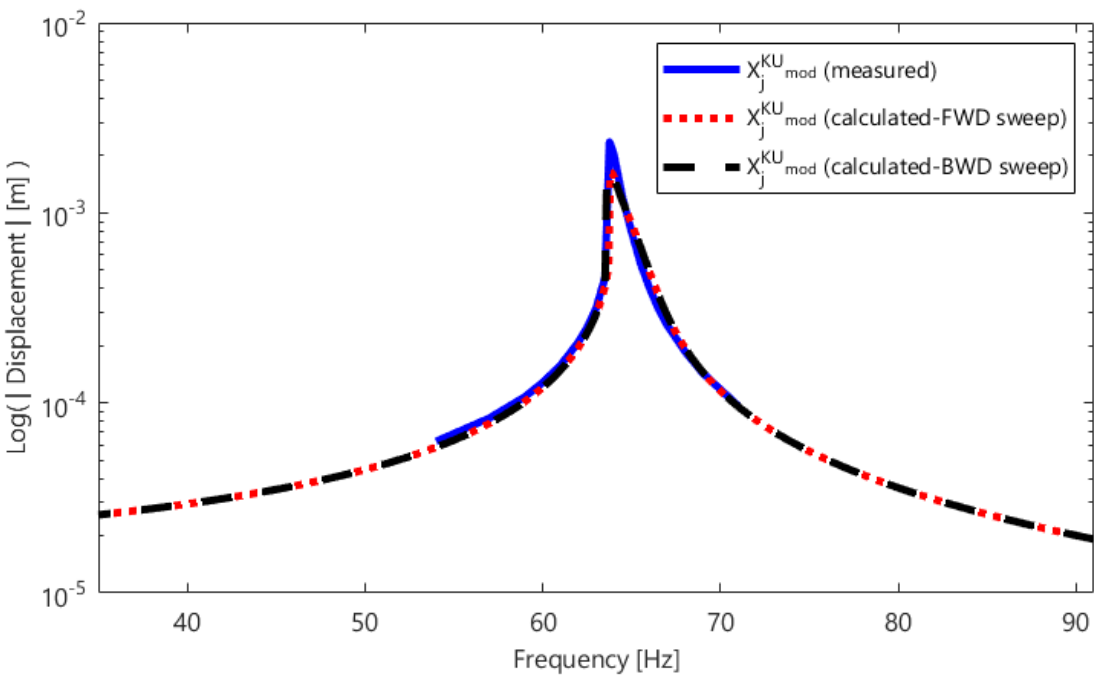
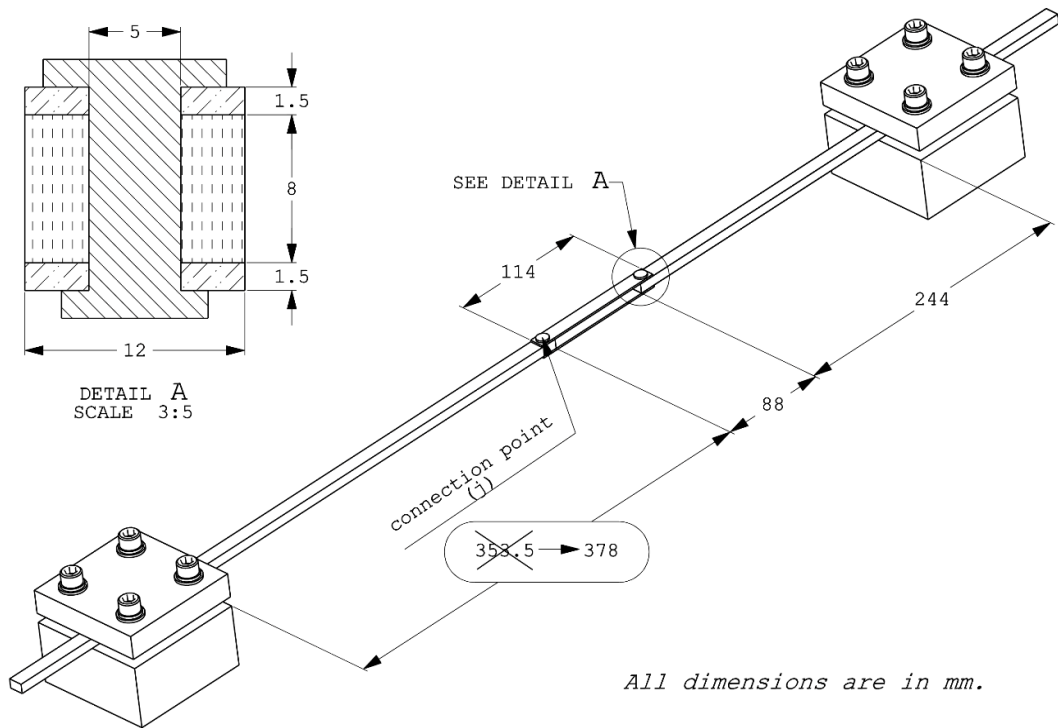


Comparison of the FRFs of the original and new linear sub-structures



Applications – 5

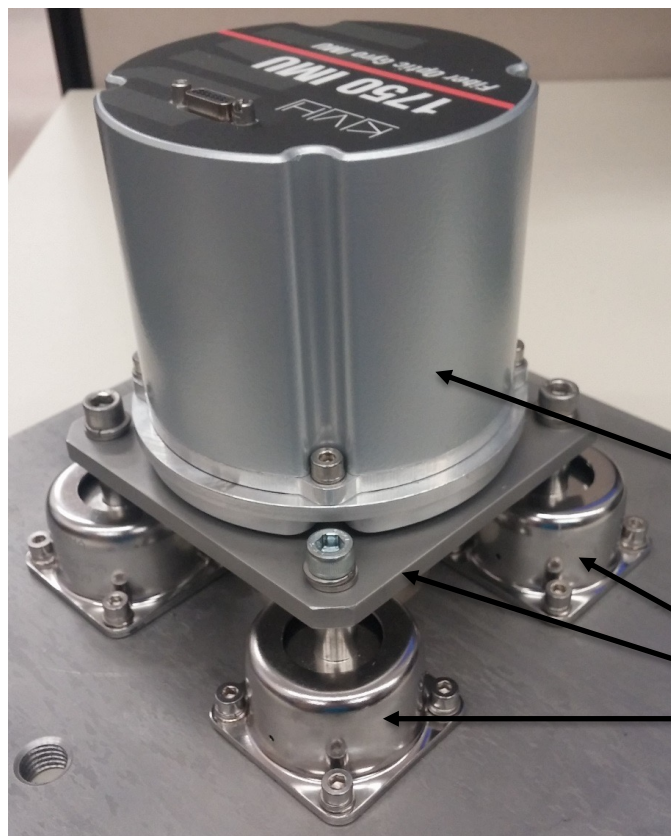
Verification by Nonlinear Coupling



Comparison of the measured and calculated frequency responses of the new NL assembly for a given force

Applications – 6

Nonlinear Identification of Connection Dynamics by Nonlinear Decoupling*



- Inertial Measurement Unit (IMU) and its mechanical interface plate grounded with elastomer isolators
- Used in several aerospace platforms

IMU – Linear known system

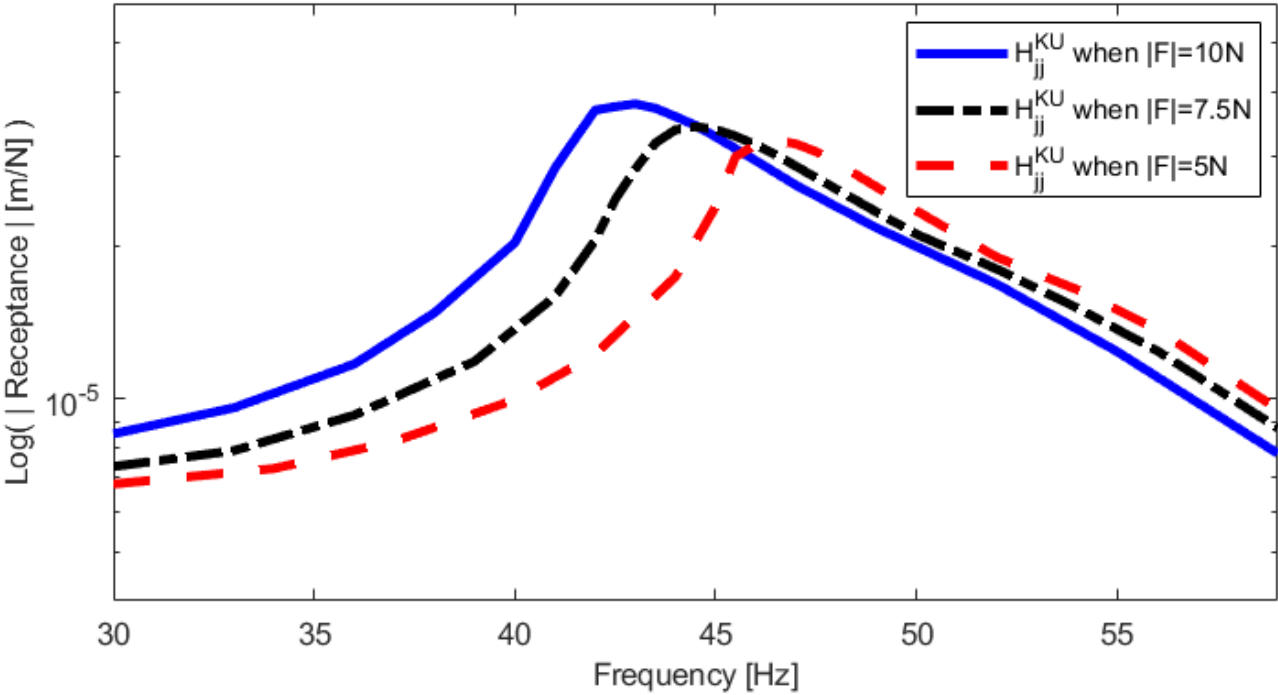
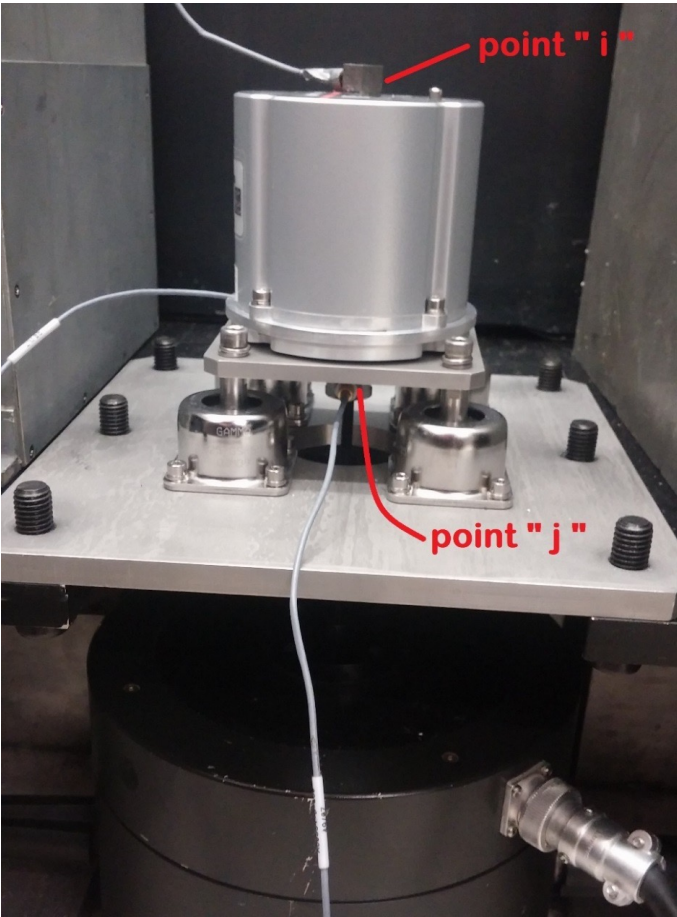
Plate and elastomer isolators – NL unknown system

*Kalaycıoğlu, T., “Investigation of Decoupling Techniques for Linear and Nonlinear Systems”, **Ph.D. Thesis**, METU, March 2018.



Applications – 6

Nonlinear Identification of Connection Dynamics by Nonlinear Decoupling



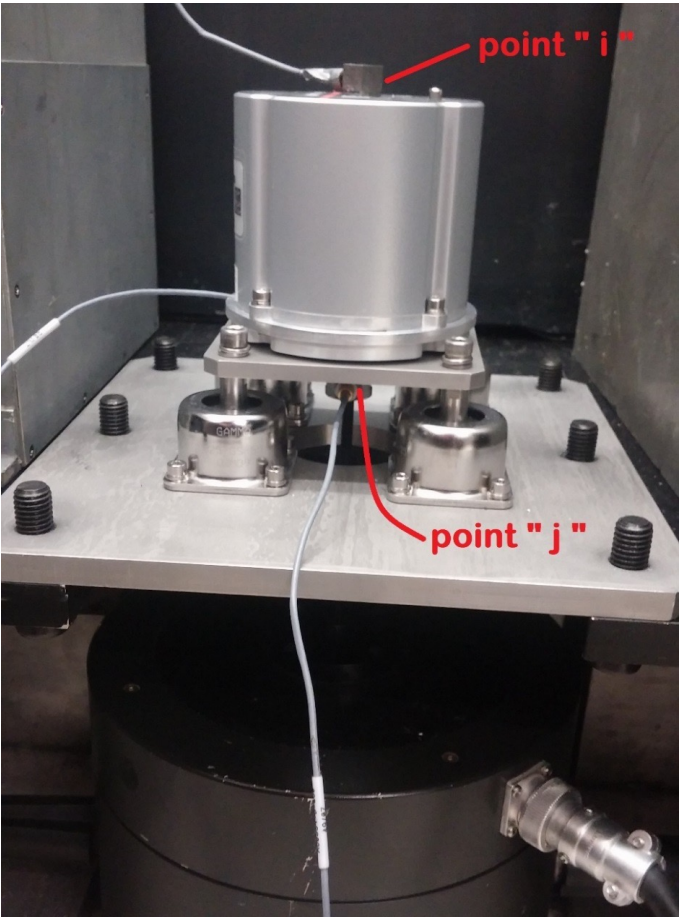
FRFs of coupled system for different forces

Nonlinearity is clearly observed

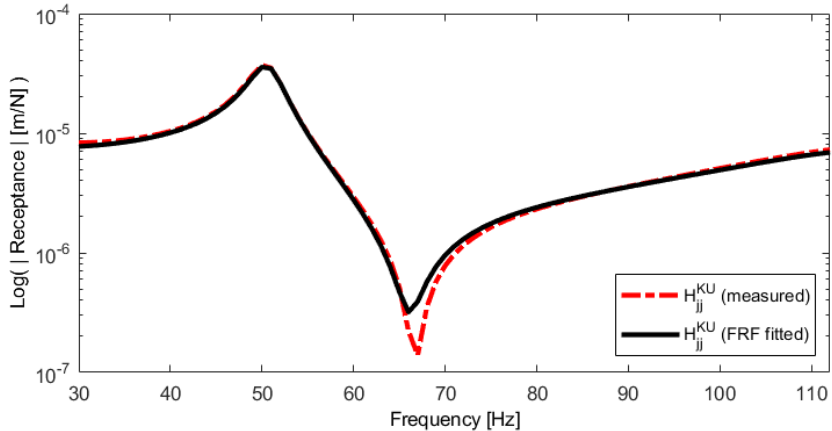


Applications – 6

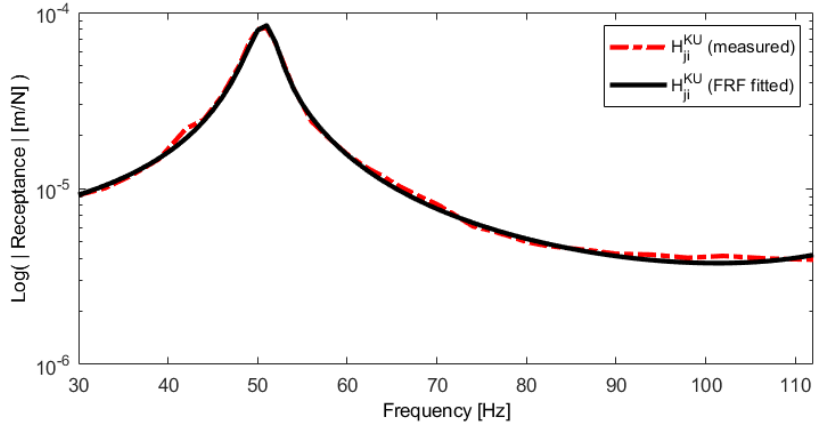
Nonlinear Identification of Connection Dynamics by Nonlinear Decoupling



Y_{jj}^{AB}



Y_{ji}^{AB}

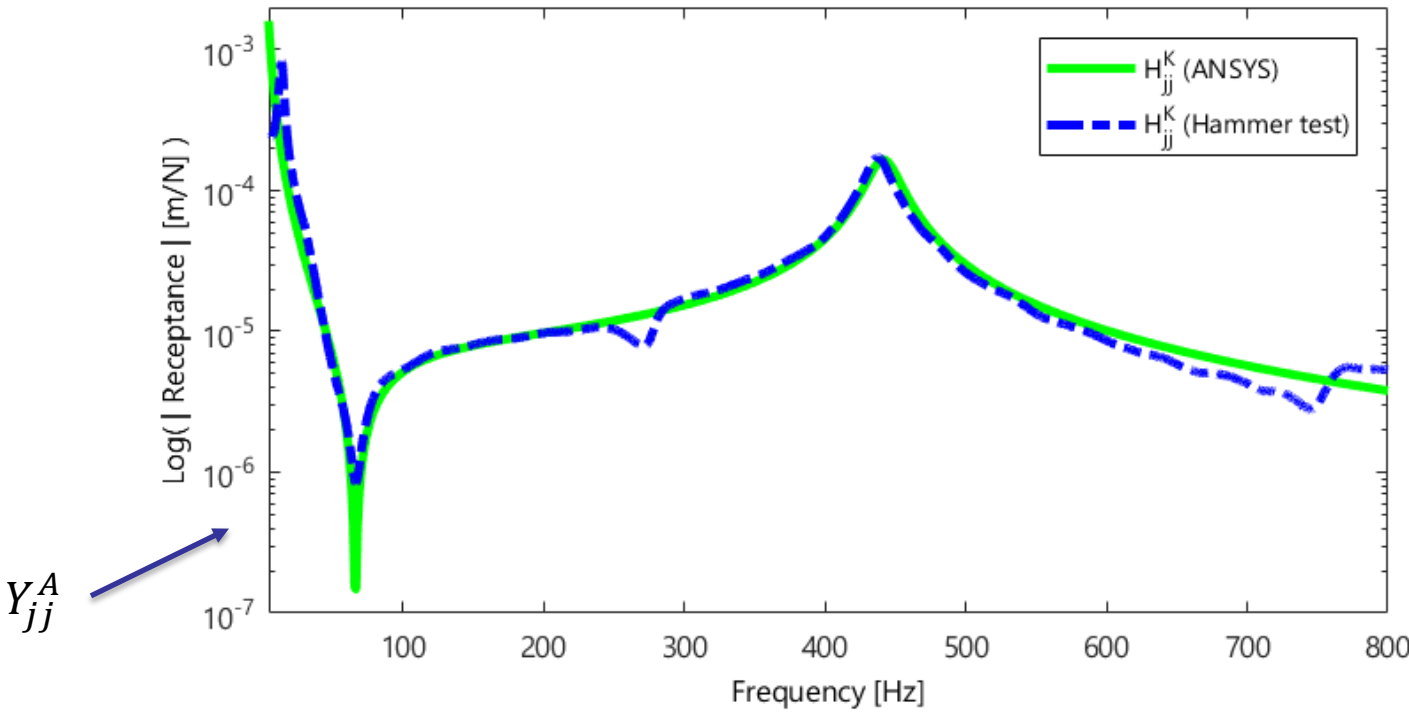
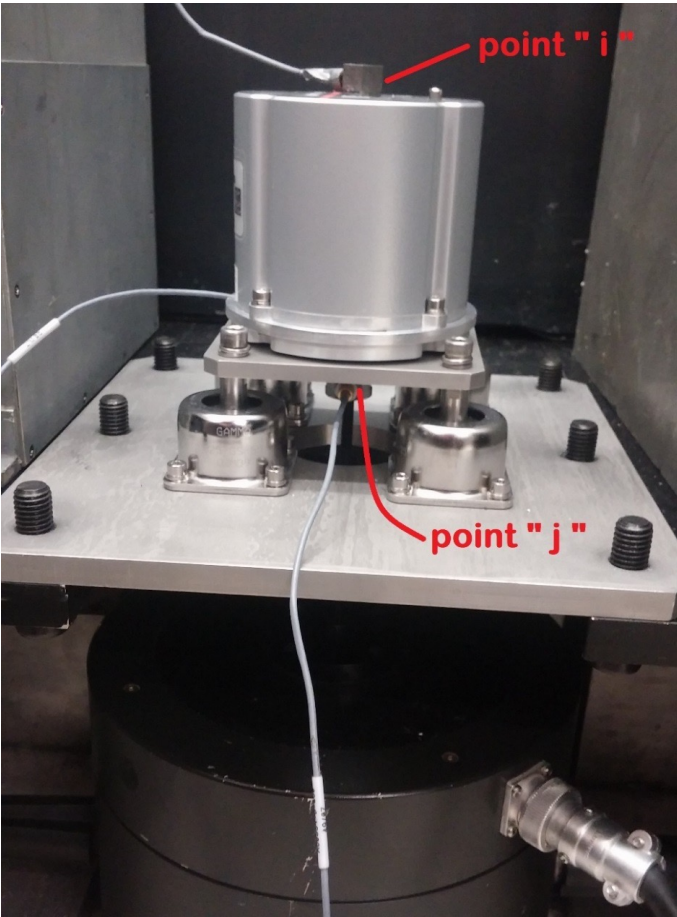


Quasi-linear FRFs of the NL assembly (RCT for $U_j=0.05$ mm)



Applications – 6

Nonlinear Identification of Connection Dynamics by Nonlinear Decoupling

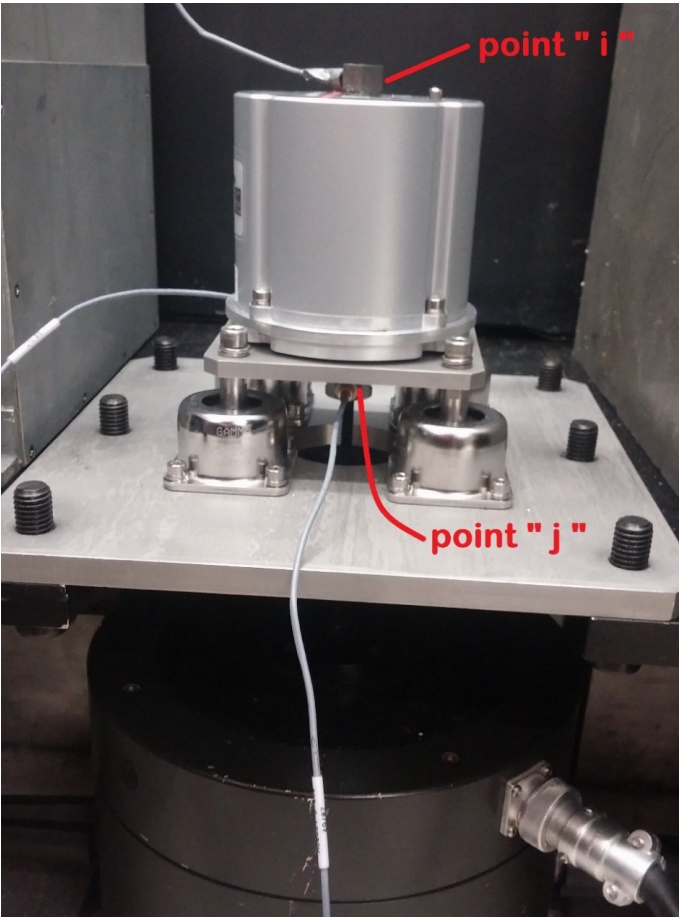


FRF of the known linear sub-system

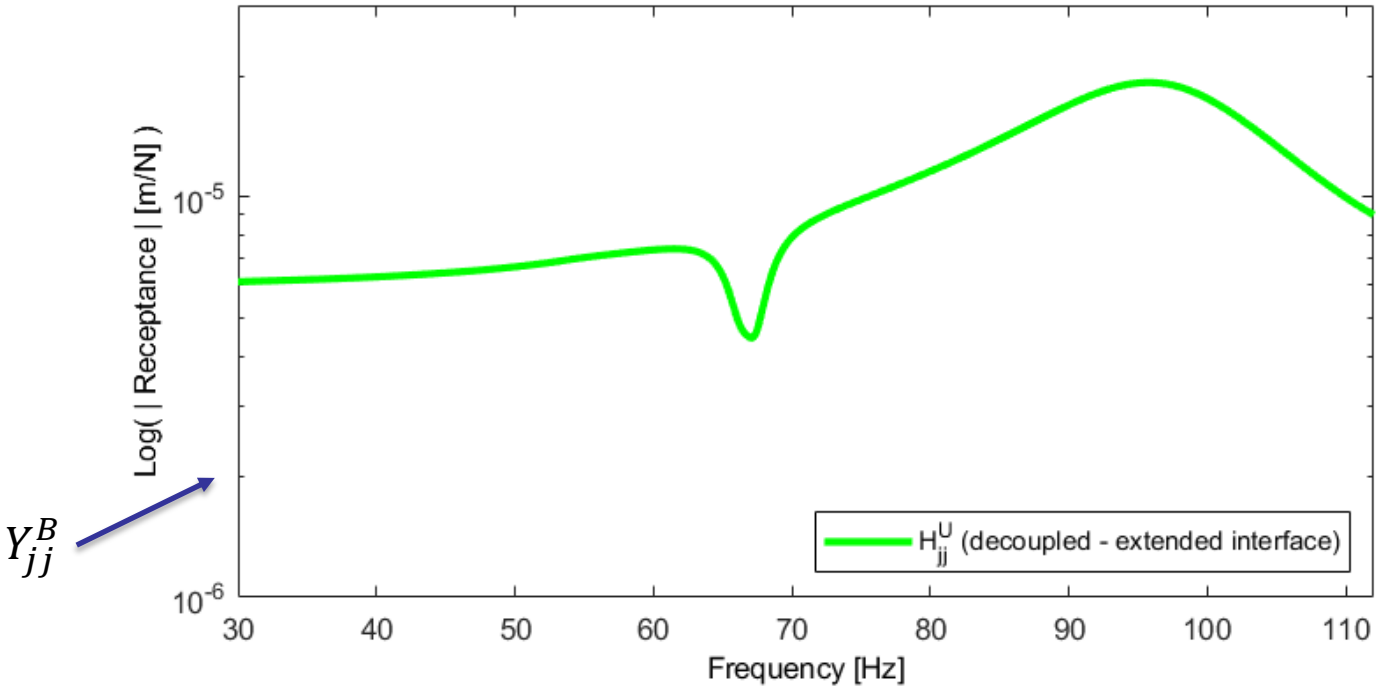


Applications – 6

Nonlinear Identification of Connection Dynamics by Nonlinear Decoupling



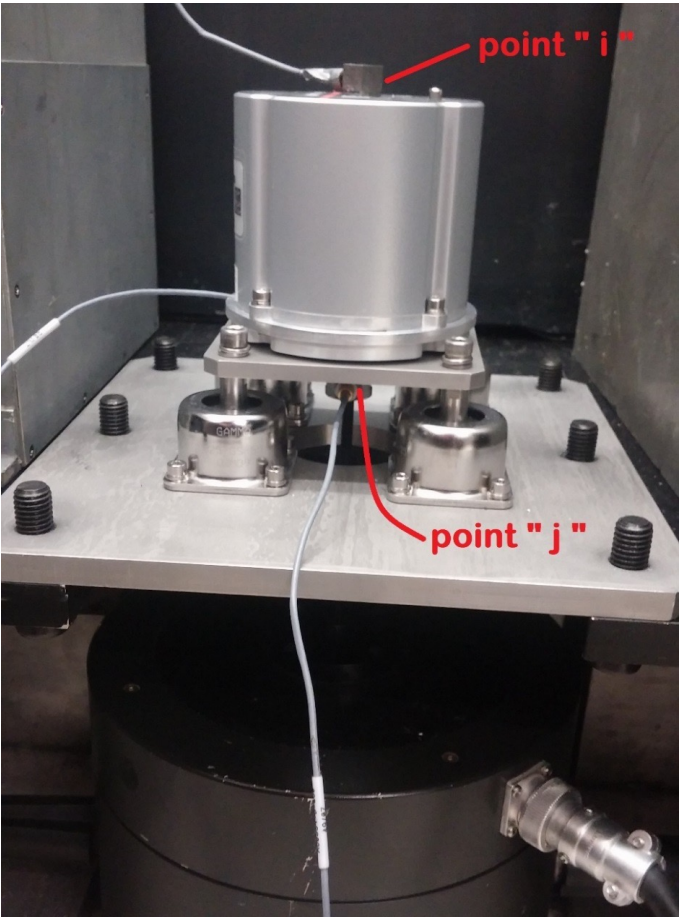
- Apply linear decoupling
- Obtain quasilinear FRF of the isolators + plate (for $U_j=0.05$ mm)



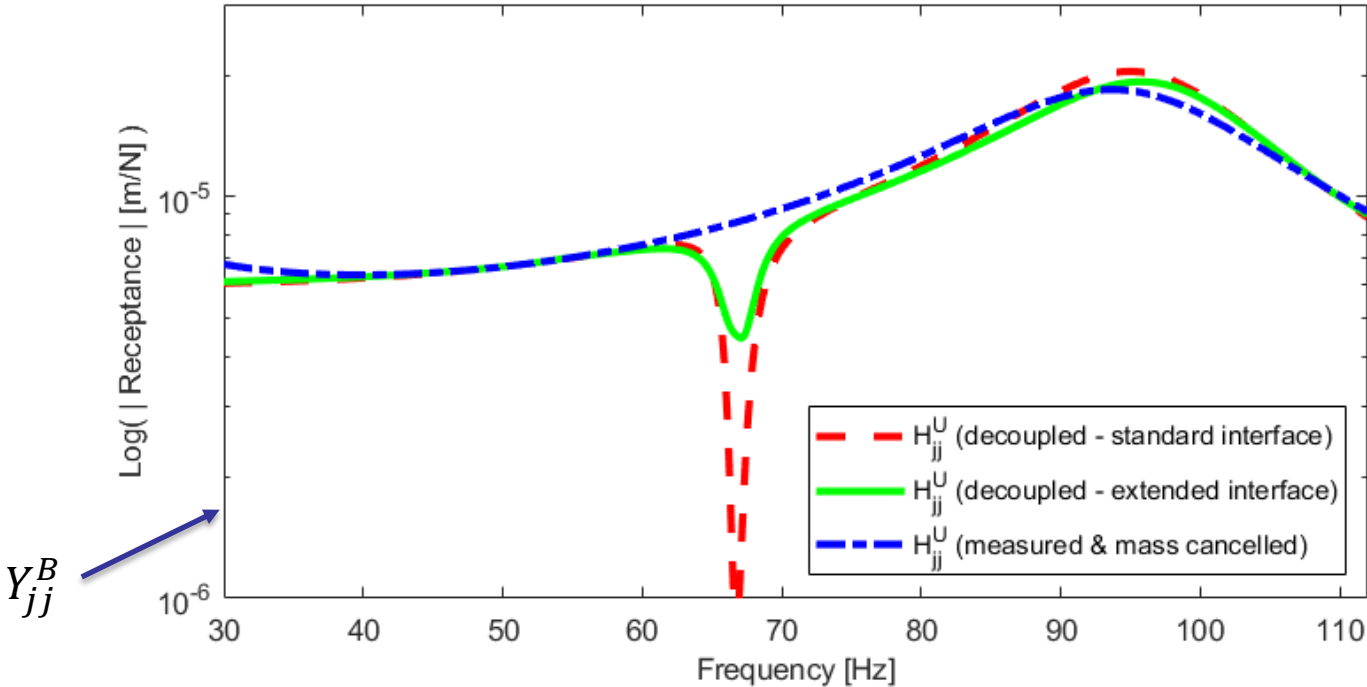


Applications – 6

Nonlinear Identification of Connection Dynamics by Nonlinear Decoupling



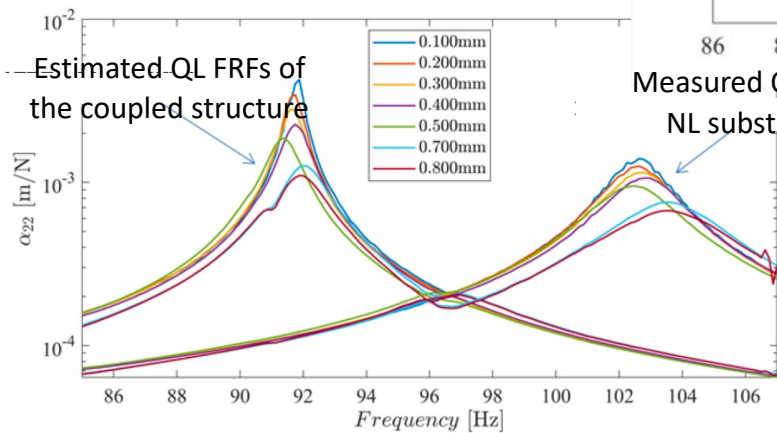
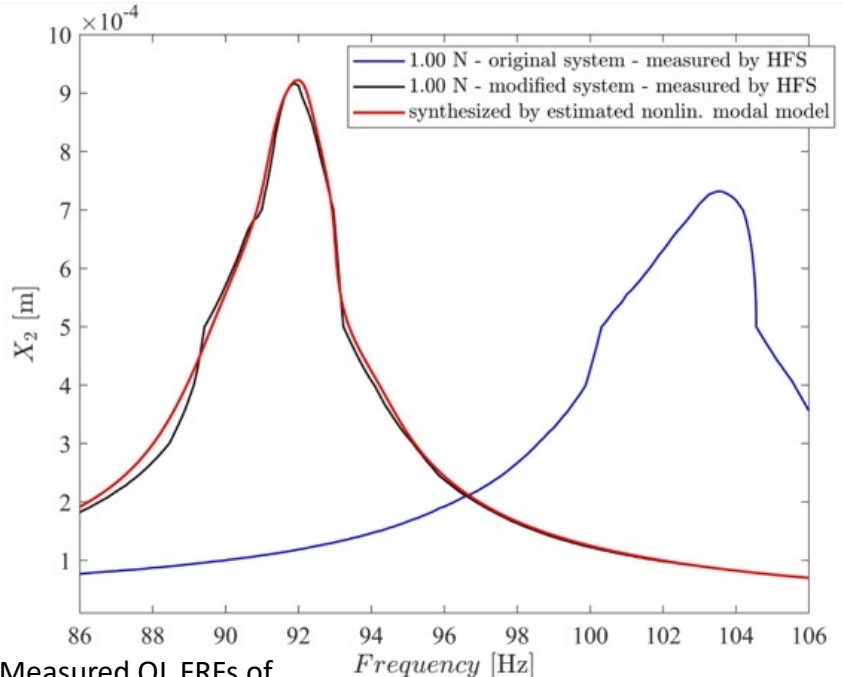
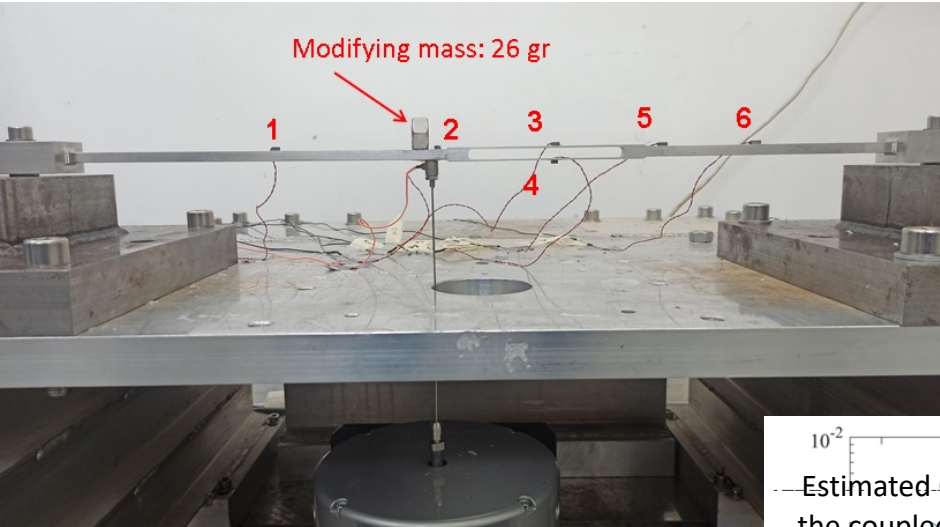
Comparison of calculated and measured quasi-linear FRFs of the NL sub-system





Applications – 7

Nonlinear Coupling*



*Ekinci, C., et. al, “Extension and Experimental Verification of an Efficient Re-Analysis Method for Modified Non-linear Structures”, **IMAC 42**, 2024.



Final Remarks

- **Main assumption:** Harmonic excitation yields harmonic response in the frequency range of interest.
- **Good news:** This assumption is valid in a wide range of industrial applications.
- **Quasi-linearization:** Nonlinear structures depict some features of linear structures under certain conditions.
- **Quasi-linearization in analytical computations:** By using **Nonlinearity Matrix** calculated using Describing Functions.
- **Quasi-linearization in experimental analysis:** By using **RCT** (response-controlled stepped-sine testing).
- **Quasi-linearization** makes it possible to extend the structural coupling/decoupling methods for L systems to NL systems
- **Nonlinear sub-structuring** methods presented are frequency-based, and use quasi-linear behavior of NL systems.
- **Limitations:** There are limitations on the application of some of the methods.
- **Applications:** All methods are successfully applied on real systems.
Some are applied even on complex engineering systems.